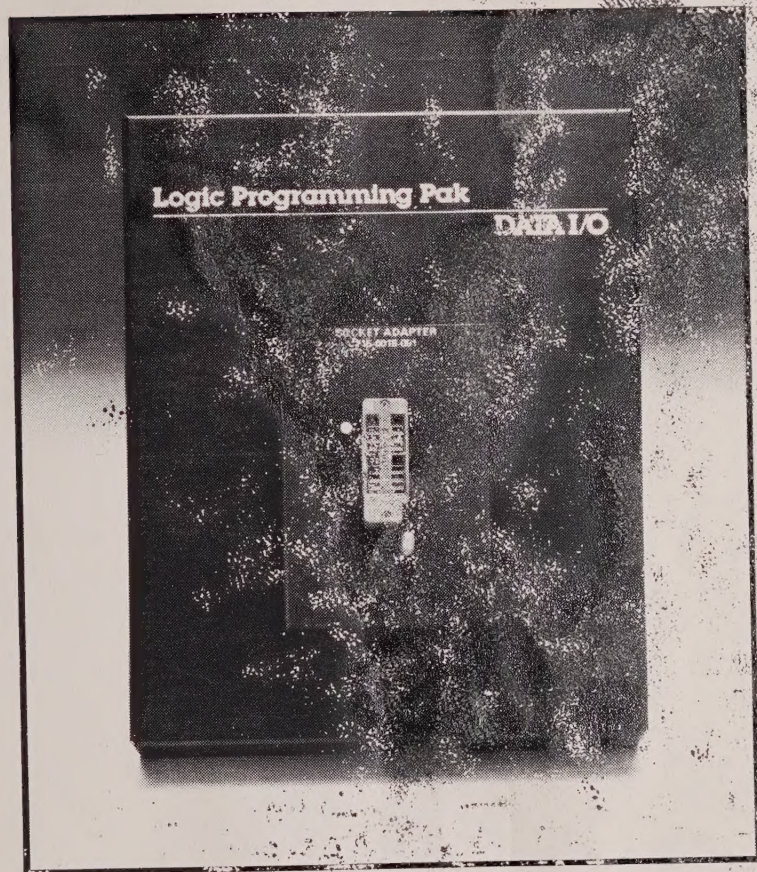


DATA I/O



SIGNETICS IFL
LOGIC PROGRAMMING PAK
950-0104

10-950-0104-001 REV A

JAN 82

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TABLE OF CONTENTS

SECTION 1. INTRODUCTION

1.1 APPLICATIONS	1-1
1.2 INTERACTIVE LOGIC ENTRY	1-1
1.2.1 Front Panel (Interactive) Entry	1-1
1.2.2 CRT Terminal (Interactive) Entry	1-1
1.2.3 Serial I/O Entry	1-1
1.2.4 Master Device Entry	1-1
1.3 THEORY OF OPERATION	1-2
1.4 SPECIFICATIONS	1-2
1.5 CALIBRATION	1-2
1.6 WARRANTY	1-2
1.7 SERVICE	1-2
1.8 ORDERING	1-2

SECTION 2. INSTALLATION

2.1 INSPECTION	2-1
2.2 ASSEMBLY	2-1
2.3 PROGRAMMING MODULE AND SOCKET ADAPTER INSTALLATION	2-1
2.3.1 The Programming Module	2-1
2.3.2 The Socket Adapter	2-1
2.4 PERIPHERAL CONNECTION	2-1
2.5 FRONT PANEL LABELS	2-2

SECTION 3. OPERATION

3.1 INTRODUCTION	3-1
3.1.1 The Process	3-1
3.1.2 Preliminary Information on Using the Procedures in this Manual	3-2
3.2 PROGRAMMING ALGORITHMS	3-2
3.2.1 Series 28 FPGA	3-2
3.2.2 FPLA	3-3
3.2.3 Series 28 FPRP	3-3
3.2.4 Series 28 FPLS	3-3
3.2.5 Series 20 FPLA	3-3
3.2.6 Reject Jumper	3-3
3.3 PREOPERATIONAL PROCEDURES	3-3
3.3.1 Entering the Front Panel Data Entry Mode (E0)	3-3
3.3.2 Entering the Terminal Data Entry Mode (E1)	3-4
3.3.3 Entering the Serial Input or Serial Output Modes (E2 and E-3)	3-5

3.4 FRONT PANEL DATA ENTRY	3-5
3.4.1 The Display	3-5
3.4.2 The Keypad	3-6
3.4.3 Logic Entry	3-6
3.5 TERMINAL DATA ENTRY	3-8
3.5.1 Commands	3-8
3.5.2 Logic Entry	3-8
3.6 LOGIC FORMATS FOR SERIAL I/O	3-12
3.6.1 Input	3-12
3.6.2 Output	3-16
3.7 VERIFY	3-16
3.7.1 Front Panel Verify	3-16
3.7.2 Terminal Verify	3-16
3.8 ERROR CODES	3-16

SECTION 4. TROUBLESHOOTING AND CALIBRATION

4.1 INTRODUCTION	4-1
4.2 NO SYSTEM OPERATION	4-1
4.3 PERSISTENT OR INTERMITTENT TEST-STAGE ERRORS	4-1
4.4 CALIBRATION	4-2
4.4.1 Required Equipment	4-2
4.4.2 Power Supply Calibration	4-2
4.4.3 Equipment Set-Up	4-3
4.4.4 The Measurement Chart	4-3
4.4.5 Key Sequences for Calibration	4-3
4.4.6 Waveform Observation	4-3

SECTION 5. MAINTENANCE

5.1 CLEANING	5-1
5.2 INSPECTION	5-1

SECTION 6. CIRCUIT DESCRIPTION

6.1 INTRODUCTION	6-1
6.2 ANALOG CARD #	6-1
6.2.1 Output Registers	6-2
6.2.2 Output Drivers	6-2
6.2.3 Comparators and Data Buffer	6-2
6.2.4 V _P Generator	6-3
6.2.5 V _{OP} Generator	6-3
6.2.6 V _{CC} Generator	6-3
6.2.7 V _P Switch	6-3
6.2.8 V _{OP} Switch	6-3
6.2.9 V _{CC} Generator	6-3
6.2.10 Overcurrent Memory	6-3
6.2.11 Backwards Device Test Circuitry	6-3

6.3 ANALOG CARD #2	6-3
6.3.1 Input Registers	6-3
6.3.2 Input Drivers	6-3
6.3.3 VIH Generator	6-3
6.3.4 Decode Circuitry	6-3
6.3.5 PROM and RAM Memory	6-4
6.3.6 Data Bus Buffer	6-4
6.3.7 CE Driver	6-4
6.3.8 Overcurrent-Detect Circuitry and Overcurrent Memory	6-4
6.4 MEMORY	6-4

APPENDIX A. LOGIC DIAGRAMS

APPENDIX B. REFERENCE MATERIAL

APPENDIX C. SCHEMATICS

LIST OF FIGURES

2-1 Interconnection of the Top Cover and Carrier Carrier
2-2 Programming Module and Socket Adapter Installation
2-3 Installing the System 19 Keypad and Display Labels
3-1 IFL Programming Options
3-2 Flowchart Programming Logic Devices
3-3 System 19 Display After Entering the Front Panel Data Entry Mode
3-4 CRT Display After Entering the Terminal Data Entry Mode
3-5 System 19 Display After Entering E0 and Pressing ENTER 3 Times
3-6 System 19 Keyboard
3-7 Insert Series 28 FPLA Data
3-8 Delete Series 28 FPLA Data
3-9 Compress Series 28 FPLA Terms
3-10 Series 28 FPLA/FPRP Title Block and Product Term 00 After Pressing P
3-11 Series 28 FPLS Title Block and Transition Term 00 After Pressing T
3-12 Series 20 FPLA Fields
3-13 Input Data Stream Format
3-14 Output Formats
3-15 CRT Display for Misverified Logic
4-1 Logic Programming Pak Prepared Calibration
4-2 Adjustment Potentiometer and Jumper Locations
6-1 System Block Diagram
6-2 Block Diagram, Analog Card #1
A-1 Logic Diagram, Series 28 FPGA
A-2 Logic Diagram, Series 28 FPLA
A-3 Logic Diagram, Series 28 FPRP
A-4 Logic Diagram, Series 28 FPLS
A-5 Logic Diagram, Series 20 FPLA
B-1 Sample Sum-check Calculation

LIST OF TABLES

- 1-1 Programming Module Applications
- 1-2 Logic Data Entry for Different Programmer Configurations
- 1-3 Specifications
- 2-1 Required Equipment
- 3-1 Data Entry Modes
- 3-2 Field Numbering for Front Panel Entry
- 3-3 Series 28 FPGA Logic Entry
- 3-4 Series 28 FPLA/FPRP Logic Entries
- 3-5 Series 28 FPLS Logic Entry
- 3-6 Series 28 FPLA Logic Entry
- 3-7 Terminal Editing Commands
- 3-8 Series 28 FPGA ID Codes and Logic Entry
- 3-9 Series 28 FPLA/FPRP ID Codes and Logic Entries
- 3-10 Series 28 FPLS ID Codes and Logic Entry
- 3-11 Error Codes
- 4-1 Troubleshooting Components
- B-1 Glossary
- B-2 Abbreviations
- B-3 Cross-Reference Chart of Number Bases
- B-4 ASCII and IEEE Code Chart
- B-5 ASCII Control Characters

SECTION 1

INTRODUCTION

1.1 APPLICATIONS

The Signetics IFL Logic Programming Pak adapts Data I/O programmers to program and read Signetics Series 28 and Series 20 Integrated Fused Logic (IFL) devices. A socket adapter is used to configure the programming module for specific devices within these families. These devices are the Field Programmable Gate Array (FPGA), the Field Programmable Logic Array (FPLA), the Field Programmable ROM Patch (FPRP), and the Field Programmable Logic Sequencer (FPLS). Table 1-1 lists these parts and the socket adapter necessary for each one. New applications are developed periodically, so consult the latest Data I/O Comparison Chart of Programmable Devices for new devices.

Table 1-1. Programming Module Applications

PART NUMBER	OUTPUT TYPE	PIN COUNT	SOCKET ADAPTER
SIGNETICS			
FPLA 82S100	TS	28	*715-1594-1
FPLA 82S101	OC	28	*715-1594-1
FPGA 82S102	OC	28	*715-1595
FPGA 82S103	TS	28	*715-1595
FPLS 82S104	OC	28	*715-1594-2
FPLS 82S105	TS	28	*715-1594-2
FPRP 82S106	OC	28	*715-1594-1
FPRP 82S107	TS	28	*715-1594-1
FPLA 82S152	OC	20	715-0018-001
FPLA 82S153	TS	20	715-0018-001

TS = tri-state, OC = open collector

1.2 INTERACTIVE LOGIC ENTRY

The Logic Pak uses an interactive process to load your function (truth) table into the programmer's data RAM. With the Logic Pak installed in the programmer, you enter the logic states to the Logic Pak. Each state is represented

by one of a set of six characters. The Logic Pak translates these states into data bits representing fuse numbers in the programmer data RAM in the correct bit pattern to program the device.

There are four modes for data entry: front panel, CRT terminal, serial I/O, and master device. Table 1-2 shows which data entry modes are compatible with the various programmer configurations.

NOTE

Except as notes in Section 3, Operation, Program and Verify operations are accomplished according to the instructions in your programmer manual.

1.2.1 FRONT PANEL (INTERACTIVE) ENTRY

With a System 19, logic states can be entered directly from the front panel. This is explained in section 3.4.

1.2.2 CRT TERMINAL (INTERACTIVE) ENTRY

In this mode, you enter the logic states at a terminal in response to prompting from the display. Several display and edit functions allow you to manipulate logic entries or change an entire gate or term. This is described in section 3.5.

1.2.3 SERIAL I/O ENTRY

The Logic Pak lets the programmer accept logic information stored on tape or disc. Section 3.6 covers how to input and output logic information.

1.2.4 MASTER DEVICE ENTRY

Data can also be downloaded from a programmed Signetics device of the same type as those to be programmed. See your programmer manual for procedures for loading from a master device.

Table 1-2. Logic Data Entry for Different Programmer Configurations

PROGRAMMER CONFIGURATION	FRONT PANEL DATA ENTRY (E0)	CRT TERMINAL DATA ENTRY (E1)	SERIAL INPUT DATA ENTRY (E2)	MASTER DEVICE DATA ENTRY
System 17 Front Panel	NA	NA	yes	yes
System 17 with Terminal	NA	yes	yes	yes
System 19 Front Panel	yes	NA	yes	yes
System 19 with Terminal	NA	yes	yes	yes
29A Front Panel	NA	NA	yes	yes
29A with Terminal	NA	yes	yes	yes
100A Front Panel	NA	NA	yes	yes
100A with Terminal	NA	yes	yes	yes

1.3 THEORY OF OPERATION

With bits in the programmer data RAM arranged in the proper format, you can start a Program operation via the programmer's keyboard or a remote control command. An address code is sent to the device first. The fuses to be burned are chosen by the bits in the programmer data RAM at that address. Each fuse to be programmed at that address is read, a programming pulse applied, and then the fuse is read again to verify that it has opened.

If it is not open, another programming pulse is applied and the fuse is read again. This is repeated until the allowed maximum number of pulses have been applied or the fuse has opened.

Programming and operation errors are detected automatically. Consult the programmer manual for a list of error codes that are displayed with the programmer you are using. Error codes unique to the Logic Pak are described in section 3.8.

CAUTION

The correspondence between locations used in the programmer data RAM to program specific fuses in the devices has been changed in this hardware (950-0104) versus the earlier 919-1542 and 950-0800. If you are loading data in the programmer via the port using a PROM-type data format (hexadecimal for example), you must prepare new paper tapes or data files for use with the 950-0104. Failure to do so will result in improperly programmed devices. If you are using master devices as your data source or are loading data via the port using the logic format, this change is transparent to you.

1.4 SPECIFICATIONS

Table 1-3 lists the physical and environmental specifications of the 950-0104 Logic Programming Pak.

1.5 CALIBRATION

The need for calibration varies with the amount of use. Generally, we suggest calibration whenever the programming yields fall below Signetics' recommended minimums.

The Logic Pak can only be calibrated on a programmer with an address and data display. If you are using it with a System 17, you will have to calibrate it on a System 19,

Table 1-3. Specifications

Weight.	1.18 kg (2 lb. 9.5 oz.).
Dimensions.	20.9 cm x 17 cm x 10.5 cm (8.2" x 6.7" x 4.2").
Operating Temperature Range.	0° to 45°C (32° to 113°F).
Storage Temperature Range.	—40° to 70°C (—40° to 158°F).
Humidity.	to 95% noncondensing.

100A, or 29A Universal Programmer, or send it to a Data I/O Service Center and we will calibrate it for you.

1.6 WARRANTY

Data I/O equipment is warranted against defects in materials and workmanship. The warranty period of 90 days begins when you receive the equipment.

The warranty card inside the back cover of this manual explains the length and conditions of the warranty. For warranty service, contact your nearest Data I/O Service Center.

1.7 SERVICE

Data I/O maintains Service Centers throughout the world, each staffed with factory-trained technicians to provide prompt, quality service. In addition to repairs, all Data I/O products are calibrated. A list of all Data I/O Service Centers is located in the back of this manual.

1.8 ORDERING

To place an order for equipment, contact your Data I/O sales representative. Orders for shipment must contain the following information:

- Description of the equipment. (See the latest Data I/O Price List or contact your sales representative for equipment and part numbers.)
- Quantity of each item ordered.
- Shipping and billing address of firm, including zip code.
- Name of person ordering equipment.
- Purchase order number.
- Desired method of shipment.

SECTION 2 INSTALLATION

2.1 INSPECTION

The Logic Pak was thoroughly tested and inspected before shipment. For trouble-free operation, verify upon receipt that the equipment is in the best possible condition. The unit was carefully packaged before shipment to prevent any possible damage and should arrive free of any defect and in perfect operating condition. All the equipment listed in Table 1-1 should be present. Carefully inspect it for any damage that may have occurred during transit. If you note any damage, file a claim with the carrier and notify Data I/O. Check the operation only after completing the installation procedures in sections 2.2 through 2.5.

Table 2-1. Required Equipment

Description	Data I/O Part Number	Quantity
Signetics IFL Logic Pak	950-0104-001	1
Keypad Label	415-1804	1
Display Label	415-1803	1
Instruction Manual	10-950-0104-001	1
Operator's Guide	12-950-0104-001	1

2.2 ASSEMBLY AND DISASSEMBLY

The top cover and card carrier of the programming module normally remain attached, but for calibration they must be detached as shown in Figure 2-1. To reattach, interlock the flanges on the upper edges of the top cover

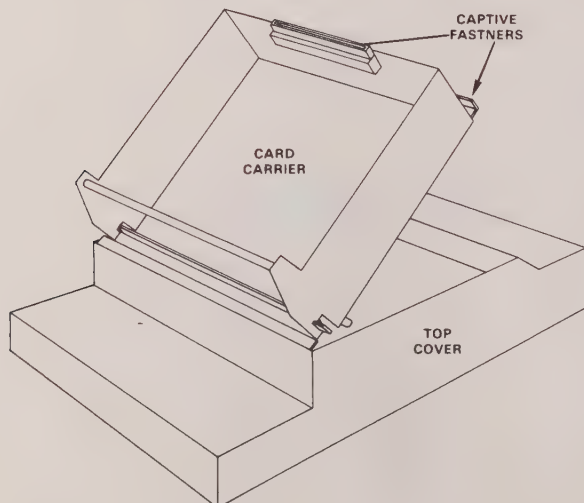


Figure 2-1. Interconnection of the Top Cover and the Card Carrier

and the card carrier. Then press them together and tighten the captive fasteners.

2.3 PROGRAMMING MODULE AND SOCKET ADAPTER INSTALLATION

Install the programming module and socket adapters in the programmer according to paragraphs 2.3.1 and 2.3.2.

2.3.1 THE PROGRAMMING MODULE

The programming module can be installed when the programmer power is either on or off. This feature allows the programmer RAM data to remain intact during module changes.

To install the module, slide it into the opening in the programmer, hook the flange of the module under the back edge of the programmer opening, and lower it into position. Press gently on the front edge to insure a good a good connection. If the programmer power is on, the audible beeper will stop when good contact is made. Figure 2-2 illustrates this procedure. Removal is the reverse of installation.

CAUTION

Do not install or remove the module when a device is installed. Voltage transients may cause spurious programming.

2.3.2 THE SOCKET ADAPTER

Install the socket adapter in the receptacle on the front panel of the programming module as shown in Figure 2-2. See Table 1-1 for selection of the appropriate socket adapter for the devices you are programming.

2.4 PERIPHERAL CONNECTION

Depending on the data entry mode you use, a CRT terminal, computer, or tape reader may be connected to the programmer. The programmer's serial port connector-pin functions are detailed in Section 2 of the programmer's instruction manual.

Set the CRT's status switches as follows:

- No Parity
- 8-bit Word Width
- Full Duplex
- RS232C Enabled
- 1 Stop Bit
- Upper Case

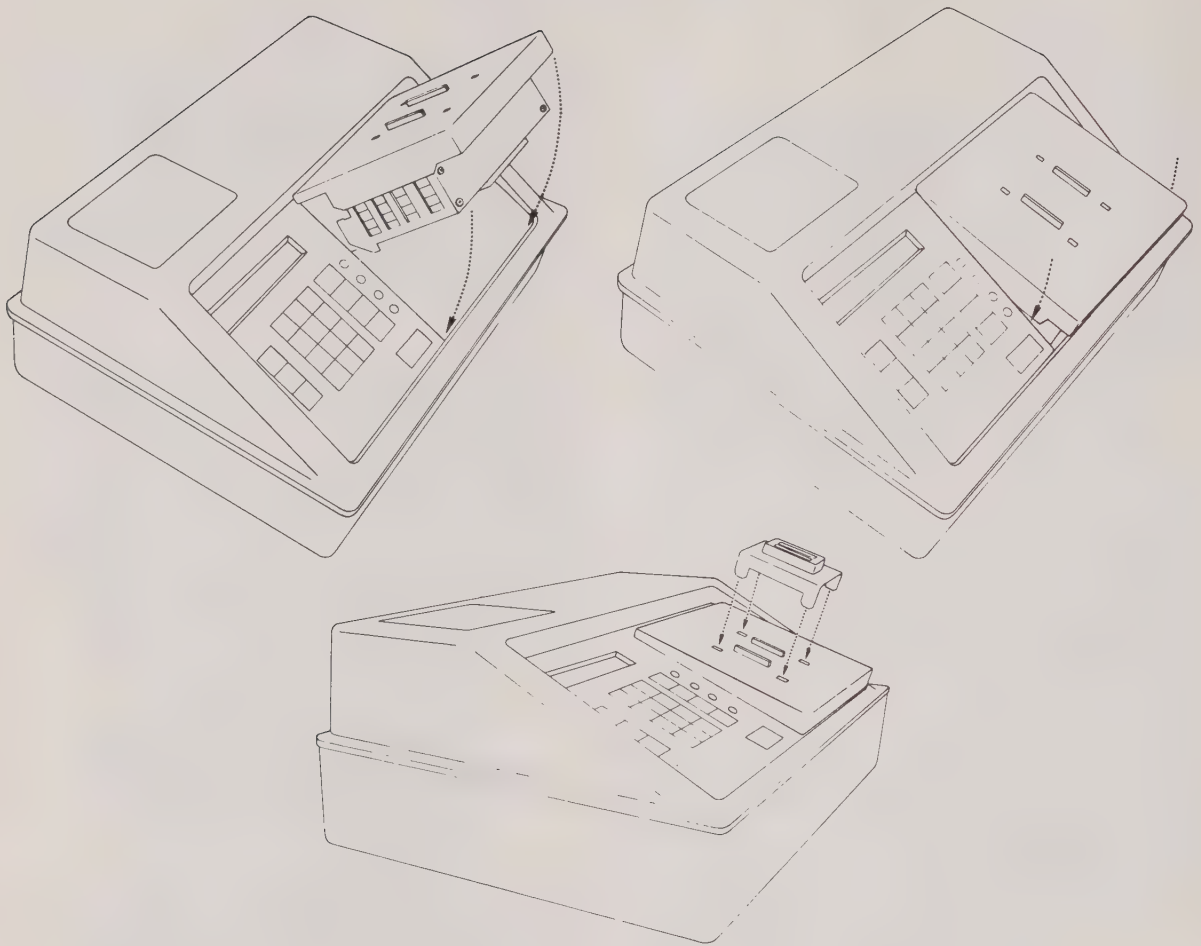


Figure 2-2. Programming Module and Socket Adapter Installation

2.5 FRONT PANEL LABELS

As stated in section 1.2, one way to enter logic states is from the System 19 keyboard. Vinyl labels are provided with the Logic Pak to facilitate keyboard entry on the System 19 front panel. The keypad label tells you what the six hex displays mean while using the front panel logic entry mode.

While entering logic states, ignore the words ADDRESS and DATA on the label. These designations are meaningful only when you are programming memory devices.

Figure 2-3 shows how to attach the labels.

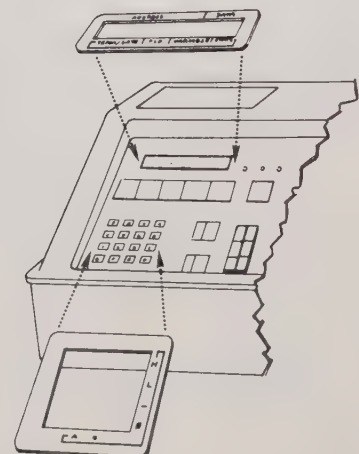


Figure 2-3. Installing the System 19 Keypad and Display Labels

SECTION 3 OPERATION

3.1 INTRODUCTION

Programmable logic devices are arrays of logic elements joined by matrices of fusible links. Appendix A contains logic diagrams of the five Signetics IFL devices programmed by this module. You can custom design a logic circuit by burning selected fuses in the matrices. Figure 3-1 shows the programming options of each fuse matrix and which fuses must be blown to create each logic function.

3.1.1 THE PROCESS

There are three basic steps to follow when you program a logic device:

1. Prepare a function (truth) table just as you would when designing with discrete logic.
2. Transfer the function table into the programmer's data RAM.

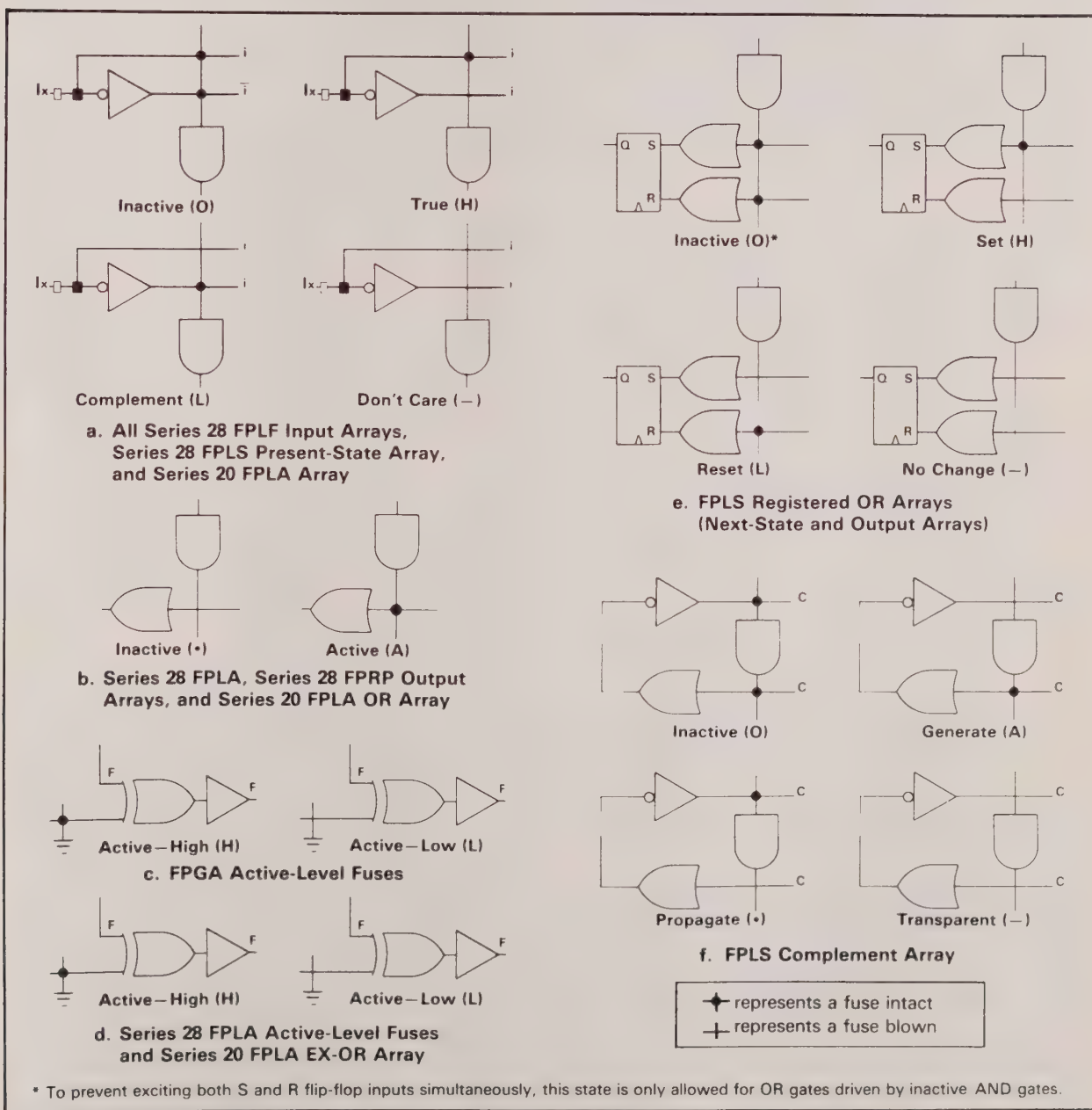


Figure 3-1. IFL Programming Options

3. Program a blank device.

NOTE

If you already have a programmed master device, you can load the data into the programmer and skip steps 1 and 2 given above. See your programmer manual for procedures.

The first step is common to any logic design process. Your function table cannot exceed the size of the device. The table should be formatted as sets of input variables and corresponding sets of output states, set against each other. Each set of input and output conditions is considered a term or gate for data entry to the programmer.

The second step, transferring the function table into the programmer's data RAM, is covered in detail in this section. The third step, programming a blank device, is covered in the manual for the specific programmer you are using.

CAUTION

The correspondence between locations used in the programmer RAM to program specific fuses in the devices has been changed in this hardware (950-0104) versus the earlier 919-1542 and 950-0800. If you are loading data into the programmer via the port using a PROM-type data format (hexadecimal for example) you must prepare new paper tapes or data files for use with the 950-0104. Failures to do so will result in improperly programmed devices. If you are using master devices as your data source or are loading data via the port using the logic format, this change is transparent to you.

New tapes or files can be prepared by first programming a master device using the earlier hardware and tapes. Next, install the 919-0104 and load the data into RAM. Then download the data out the port to your tape punch or other storage medium.

3.1.2 PRELIMINARY INFORMATION ON USING THE PROCEDURES IN THIS MANUAL

The Logic Pak will work in the Data I/O System 17, System 19, Model 100A Production Programmer, or the 29A Universal Programmer. Figure 3-2 is a flowchart showing the overall procedure and options for programming logic devices. Read the information in this section thoroughly before entering data or programming devices.

3.2 PROGRAMMING ALGORITHMS

The Logic Pak uses Signetics' suggested programming algorithm for each array of each device. Refer to the Timing

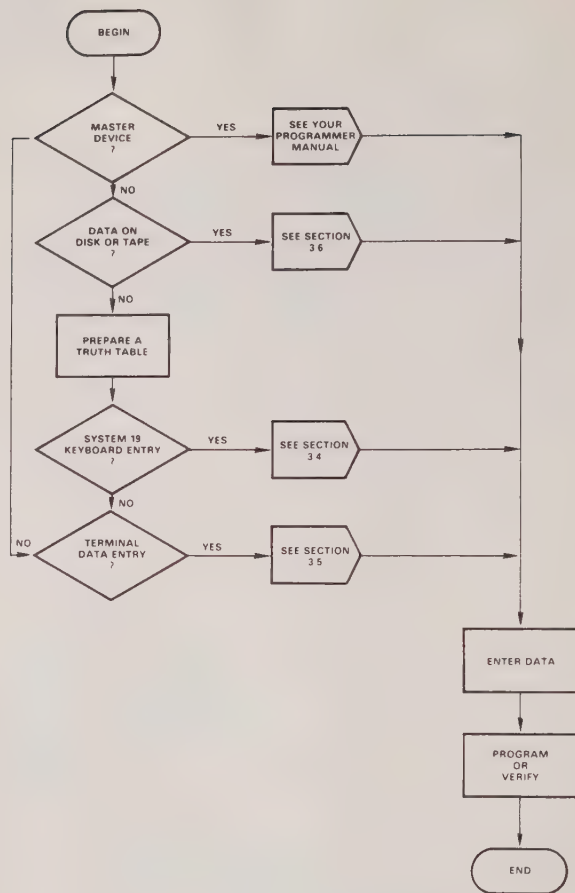


Figure 3-2. Flowchart, Programming Logic Devices

Diagrams in Section 4 for the exact voltages levels and pulse widths.

3.2.1 SERIES 28 FPGA

The output active-level fuses are read before programming the Series 28 FPGA. This is because the input fuses are read through the output active level gates.

Output Active Level. All inputs are raised to the V_{IH} level, V_{CC} is set to its program level, and the output to be programmed is set to the V_{OP} level. Chip Select is then pulsed to V_{IH} to control the duration of the programming pulse. Read voltages are presented, and the programmed output is verified against RAM.

Input Gates. All inputs except the one to be programmed are raised to V_{IH} . The input to be programmed is left at TTL 0 if the true state is to be programmed, or at TTL 1 if the false state is to be programmed. V_{CC} is set to its program level. The outputs of the gates not being programmed are left at the TTL 1 level, while the output of the gate to be programmed is set to V_{OP} . To control the programming-pulse duration, Chip Select is pulsed to TTL 0. The output used for programming is then verified.

3.2.2 SERIES 28 FPLA

For each product term, the input array fuses are programmed before the output array fuses. The output active level fuses must be read before output array programming because the output array is read through the output active-level gates.

Output Active Level. All inputs are set to V_{IH} (TTL 1). V_{CC} is grounded, and Chip Select is set to V_{IH} . A programming pulse is applied to the output to be programmed while all other outputs are left at TTL 1. The Program pin stays at V_V . The programmed output is then verified.

Input AND Array. The product term address is presented to six of the Series 28 FPLA output lines. All inputs except the one to be programmed are raised to V_{IH} . The input to be programmed is left at TTL 0 if the true fuse is to be blown or at TTL 1 if the false fuse is to be blown, and a programming pulse is applied to the Program pin. To control the duration of the programming pulse, the programmer pulses Chip Enable to TTL 1. The programmed input is then verified via output F_7 .

Output OR Array. The product term address is presented to five of the Series 28 FPLA inputs, and V_{CC} is raised to V_P . The output to be programmed is raised to V_{OP} , and all others are left at TTL 1. A programming pulse is applied to the Program pin. To control the programming-pulse duration, Chip Enable is pulsed to V_{IH} . Finally, the programmed output is verified.

3.2.3 SERIES 28 FPRP

To program a Series 28 FPRP, the Logic Pak uses the routine described for the Series 28 FPLA, but there are no output active-level fuses to program.

NOTE

Attempting to program a Series 28 FPRP with output active-level data does not damage the device, but the programmer displays a programming error code.

3.2.4 SERIES 28 FPLS

Two test terms, transition terms 48 and 49, are automatically programmed before the main arrays are addressed. These are used by Signetics for diagnostic purposes and cannot be programmed by the customer.

PR/ $\overline{OE}$ Option. Device pin 19 is a preset line in virgin devices. The option fuse is blown to change it to the output enable function. The input levels for programming the option fuses are don't cares. V_{CC} is set to V_{CCP} , and the PR/ $\overline{OE}$ pin is pulsed to V_{IH} . Programming is verified via F_6 .

AND Array. The column and row addresses are presented to the FPLS inputs as TTL levels. Input I_{13} is set to TTL 1 to select the AND array, and input I_{14} is set to TTL 1 to select

the Program mode. V_{CC} is set to V_{CCP} , CLK is set to V_{PP} , and I_{15} is pulsed to TTL 0 to control the programming-pulse duration. All outputs are left at the TTL 1 level. The fuses are verified one at a time via output F_0 .

OR Array. The procedure for programming the OR array is the same as for the AND array in all respects except Input I_{13} is set to TTL 0 to select the OR array.

3.2.5 SERIES 28 FPLA

The AND, OR, and active level arrays are programmed identically. With V_{CC} at GND and B_8 at V_{FVV} , select the fuse to be programmed by applying the column and new address to the input as TTL levels. Set B_1 to V_{IH} and B_7 to V_{IL} . After T_D delay raise V_{CC} to V_{CCP} . After T_D delay raise B_7 to V_{IH} . After another T_D delay, raise B_8 to V_{PP} . Following T_D delay, pulse B_1 to V_{IL} for a duration for T_P . Wait T_D and return B_8 to V_V and then T_D after that return B_7 to V_{IL} .

3.2.6 REJECT JUMPER

The Logic Pak makes a limited number of attempts to burn each fuse. If the fuse does not verify after the specified number of attempts, the programmer will halt and signal an error. The maximum number of pulses is set by JP1 on Analog Card #1 (shown in Figure 4-2). JP1 should be left in position A (one pulse attempt before reject).

3.3 PREOPERATIONAL PROCEDURES

Before you attempt to enter logic states, complete the steps outlined in the following paragraphs:

1. Install the Logic Pak and appropriate socket adapter in the programmer.
2. Be sure the programmer is properly connected to any other equipment you are using. This is described in Section 2 of this manual.

NOTE

Though the 29A Universal Programmer normally communicates with peripherals in half duplex, full duplex is required when using it with the 950-0104 Logic Pak.

3. Turn on the programmer and any other equipment in the system.
4. Enter the data entry mode you wish to use. These are listed in Table 3-1. The procedures are given in the following paragraphs.

3.3.1 ENTERING THE FRONT PANEL DATA ENTRY MODE (E0)

Data can be entered via the front panel only when using a System 19 programmer. The procedure is as follows:

1. Press SEL

Table 3-1. Data Entry Modes

CODE	DESCRIPTION	NOTES
E0	Front Panel Data Entry	1, 2
E1	Terminal Data Entry	2
E2	Serial Input	
E3	Serial Output	
1. With System 19s only 2. Will not work with programmers using Computer Remote Control.		

2. Enter E0.

3. Press START. The display will look like Figure 3-3.

3.3.2 ENTERING THE TERMINAL DATA ENTRY MODE (E1)

E1 is used when you are using a System 17, 19 or a 29A Universal Programmer. The key sequences for entering

this mode are:

- With a System 17 or 19, enter SFE1 [RETURN]
- With a 29A Universal Programmer, enter SEvE1 [RETURN].*

The display will look like one of the title blocks in Figure 3-4.

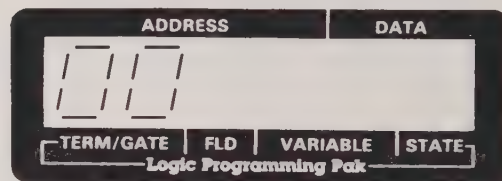
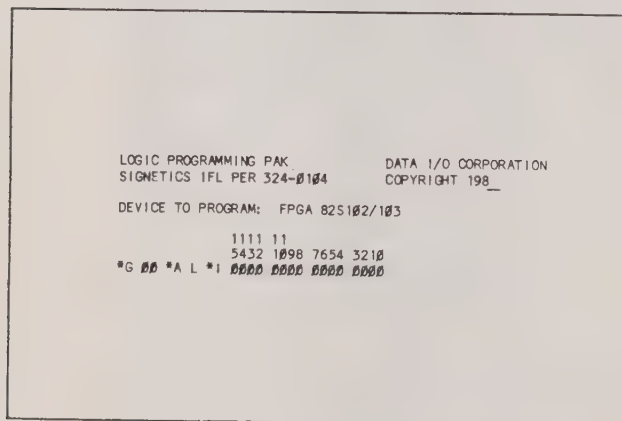
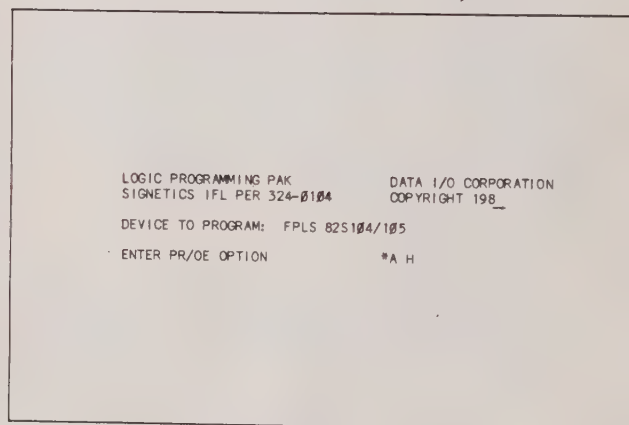


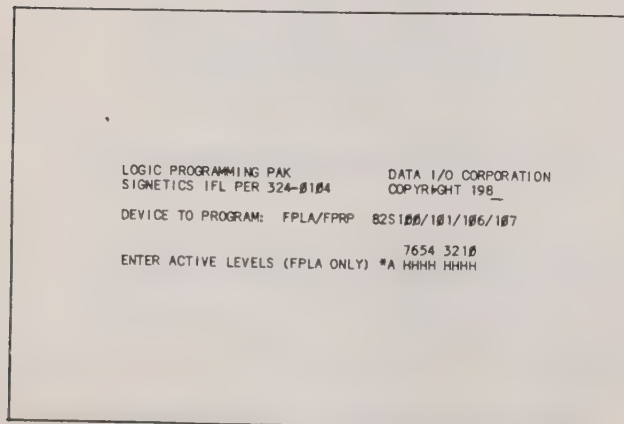
Figure 3-3. System 19 Display After Entering the Front Panel Data Entry Mode



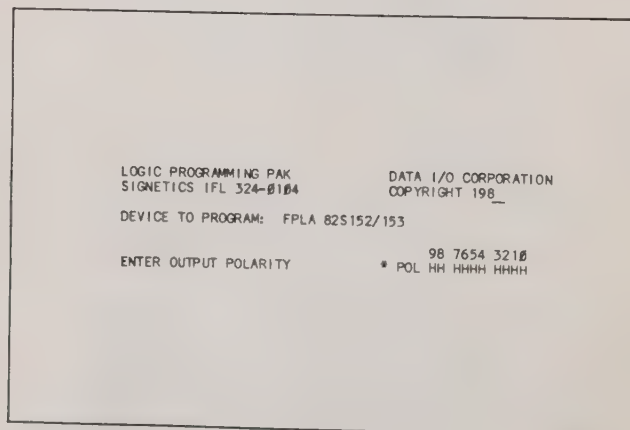
a. Series 28 FPGA



c. Series 28 FPLS



b. Series 28 FPLA/FPRP



d. Series 20 FPLA

Figure 3-4. CRT Display After Entering the Terminal Data Entry Mode.

* The v character is used to denote the space bar.

3.3.3 ENTERING THE SERIAL INPUT OR SERIAL OUTPUT MODES (E2 AND E3)

Serial input and output can be done from the System 17 or 19, 29A Universal Programmer, or 100A Production Programmer. Select Functions E2 and E3 can be entered from the System 19 keyboard or through remote control on the 17, 19, 29A or 100A. Key sequences on the programmer are the same as those used for entering other Select Functions or Select Codes.

3.4 FRONT PANEL DATA ENTRY

When using the System 19 front panel data entry mode, you are presented with a series of "fields" which correspond to the device arrays. Each field contains a series of variables. You key in a logic state for each variable, one at a time. The following paragraphs explain the procedures.

3.4.1 THE DISPLAY

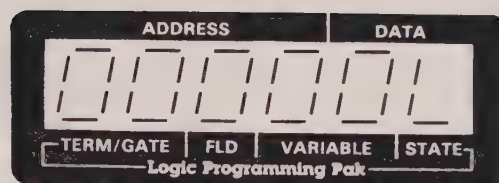
Enter a gate or term number and press ENTER. If no number is entered, the default value 00 will appear. Next, enter a field number and press ENTER. If no number is entered, the default value 0 will appear.

Refer to Figure 3-5. Enter a variable number and press ENTER. If no number is entered, the highest numbered variable in the field for that device will appear.

NOTE

The display is determined by the socket adapter installed in the Logic Pak.

Left to right, the first two characters represent the decimal number of the gate or term you are working on. The next character is the number of the field whose variables are being set. Table 3-2 lists the field numbers of the various arrays. The next two characters are the decimal number of the variable which will receive the next logic



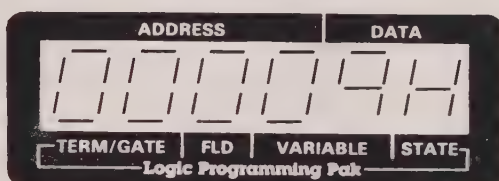
a. Series 28 FPGA



b. Series 28 FPLA/FPRP



c. Series 28 FPLS



d. Series 20 FPLA

Figure 3-5. System 19 Display After Entering E0 and Pressing ENTER 3 Times.

entry. The highest-numbered variable will appear first. The right-most character shows the current state of the variable.

Table 3-2. Field Numbering for Front Panel Entry

FIELD NUMBER	SERIES 28 FPGA	SERIES 28 FPLA/FPRP	SERIES 28 FPLS	SERIES 20 FPLA
0	Active Level	Active Levels	PR/ $\overline{OE}$ Option	Output Polarities
1	Input Array	Input Array	Complement Array	Input Array
2	NA	Output Array	Input Array	B(I) Input Array
3	NA	NA	Present State Array	B(O) Output Array
4	NA	NA	Next State	NA
5	NA	NA	Output Array	NA

3.4.2 THE KEYPAD

Figure 3-6 shows the System 19 keyboard configured for use with the Logic Pak. The six keys named by the keypad overlay are the logic states. The instructions for each device (paragraph 3.4.3) explain the logic states represented by the characters on the overlay. Pressing any logic state key both enters that state to the displayed variable and steps the display to the next variable. The ENTER and REVIEW keys can be used to step through the variables without entering any logic states. (ENTER steps you forward and REVIEW backwards.)

The first variable in each field is always the highest numbered variable, allowing you to enter states as they appear, left to right, on the data entry tables available from Signetics.

When you step past the lowest variable in a field, the display rolls over to the highest variable of the next higher field. Likewise, stepping down past the highest variable causes a rollover to the lowest variable of the next lower field.

When the field counter rolls over, the term/gate counter increments or decrements. The term/gate counter can also be incremented with the EDIT key. A new gate or term number can be entered directly by pressing SELECT and entering the new number.

3.4.3 LOGIC ENTRY

The following paragraphs explain keyboard logic entry for each device programmed by the Logic Pak.

SERIES 28 FPGA. The display shown in Figure 3-5a indicates you are looking at Field 0, the Output Active Level Array of Gate 0. Variable 00 is Output F0 and currently is at the default value L (Low). Table 3-3 lists the meaning of the valid logic entries for all fields in the Series 28 FPGA.



Press This Key | To Enter This State

A
B
C
D
E
F

H
L
-
0
●
A

Figure 3-6. System 19 Keyboard.

Table 3-3. Series 28 FPGA Logic Entry

CHARACTER	OUTPUT ACTIVE LEVEL	INPUT ARRAY
H	HIGH	TRUE
L	LOW	FALSE
-	NA	DON'T CARE
0	NA	INACTIVE

1. Enter the Output Active level from your function table. The field counter will advance. You are now in the Input Array of Gate 0.
2. Enter the Input states for the gate. When you finish, the gate counter will step to Gate 1.
3. Enter logic states for the product term's Output Array. When you finish, the term/gate counter will increment and the field counter will return to 1, the Input Array field.
4. Repeat steps 1 and 2 until you have entered all of the states from your function table.
5. Step through the variables again, starting with Gate 0. Check each entry against your function table.
6. Press KEYBD.
7. Insert a device in the socket adapter and start a Program operation.

SERIES 28 FPLA/FPRP. The display shown in Figure 3-5b indicates Field 0, the Output Active Level Array. The term/gate counter is irrelevant to this field. Variable 07 is Output F₇ and is currently at the default state, H (High). Table 3-4 lists and describes the functions of the various state entries used in the different fields of the Series 28 FPLA and FPRP.

Table 3-4. Series 28 FPLA/FPRP Logic Entries

ENTER	SERIES 28 FPLA ACTIVE LEVEL	INPUT ARRAY	OUTPUT ARRAY
H	HIGH	TRUE	NA
L	LOW	FALSE	NA
-	NA	DON'T CARE	NA
0	NA	INACTIVE	NA
A	NA	NA	ACTIVE
●	NA	NA	INACTIVE

1. **Series 28 FPLA:** Enter the active levels for the Series 28 FPLA outputs. When you enter the last one, the field counter will increment. You are now in the Input Array of Product Term 00 and ready to enter a state for I₁₅, whose default value appears in the far right display.

Series 28 FPRP: Press ENTER repeatedly until the Field counter steps to 1. Do not enter states for Field 0 or a programming error will occur in step 7.

2. Enter logic states for the product term inputs. When you finish, the field counter will step to 2, the Output Array field.
3. Enter logic states for the product term's Output Array. When you finish, the term/gate counter will increment and the field counter will return to 1, the Input Array field.
4. Repeat steps 2 and 3 until you've entered all of the states from your function table.
5. Step through the variables again, starting with the Active Level field. Check each entry against your function table.
6. Press KEYBD
7. Insert a blank device in the socket adapter and start a Program operation.

SERIES 28 FPLS. Figure 3-5c indicates Field 0, the Preset/Output Enable (PR/ $\overline{OE}$) option. The term/gate counter is irrelevant to this field. The single variable 00 in this field is currently at the default value, H (Preset). Table 3-5 lists and describes the functions of the various state entries used in the different fields of the FPLS.

1. Enter the PR/ $\overline{OE}$ option. The field counter will increment and you will then be in field 1, the Complement Array of Transition Term 00.
2. Enter a state for the single variable of the Complement Array. The field counter will step to the Input Array field.
3. Enter states for the Input Array. When you complete the field, the field counter will step to the Present State Array field.

4. Enter states for the Next State Array field. As you finish this field, the field counter will step to the Output Array field.
5. Enter states for the Output Array. When you finish, the field counter will return to 1, the Complement Array, and the term counter will step to the next transition term.
6. Repeat steps 2 through 5 until you've entered all of the states from your function table.
7. Review all of your entries, beginning with field 0. Check each entry against your function table.
8. Press KEYBD.
9. Insert a blank device in the socket adapter and start a Program operation.

SERIES 20 FPLA. The initial display (Figure 3-5d) indicates Field 0, the output polarity field. The term/gate counter is irrelevant to this field, Variable 09 is output F9 and is currently at the default state, H (High). Table 3-6 lists and describes the functions of the various state entries used in the different fields of this FPLA.

1. Enter the output polarities for the FPLA outputs. When you enter the last one, the field counter will increment. You are now in the Input Array of product term 00 and ready to enter a state for 17, whose default value appears in the far right display.
2. Enter logic states for the product term inputs. When you finish, the field counter will step to 2, the B(I) Input Array.
3. Enter logic states for the product term's B(I) Input Array. When you finish, the field counter will step to 3, the B(O) Output Array. Note that this field does not exist for product terms 32 through 41.
4. Enter logic states for the product term's B(O) Output Array. When you finish, the term/gate counter will

Table 3-5. Series 28 FPLS Logic Entry

CHARACTER	PR/ $\overline{OE}$	COMPLEMENT ARRAY	INPUT & PRESENT STATE ARRAYS	NEXT STATES & OUTPUT ARRAYS
H	PRESET	NA	TRUE	SET
L	OUTPUT ENABLE	NA	FALSE	RESET
-	NA	TRANSPARENT	DON'T CARE	NO CHANGE
0	NA	INACTIVE	INACTIVE	INACTIVE
A	NA	GENERATE	NA	NA
•	NA	PROPAGATE	NA	NA

Table 3-6. Series 20 FPLA Logic Entry

CHARACTER	ACTIVE LEVEL	I ARRAY	B(I) ARRAY	B(O) ARRAY
H	HIGH	TRUE	TRUE	NA
L	LOW	FALSE	FALSE	NA
-	NA	DON'T CARE	DON'T CARE	NA
0	NA	INACTIVE	INACTIVE	NA
A	NA	NA	NA	ACTIVE
●	NA	NA	NA	INACTIVE

counter and the field counter will return to 1, the Input Array field.

- Repeat step 2 through 4 until you have entered all the states from your function table.
- Step through the variables again, starting from the output polarity fields. Check each entry against your function table.
- Press KEYBD.
- Insert a blank device in the socket adapter and start a Program operation.

NOTE

Control terms are numbered as follows:

Control Term No.	Term/Gate No.
D9	32
D8	33
D7	34
D6	35
D5	36
D4	37
D3	38
D2	39
D1	40
D0	41

3.5 TERMINAL DATA ENTRY

When using the terminal entry mode, you are presented with a series of "fields" corresponding to the various arrays within a device you will later program. To load RAM with your function table, key in logic state characters to the variables in these fields. The title block you see on the screen includes the first field for the device you are working with.

The following paragraphs explain how to put logic states (data) in at the proper locations and how to use the terminal to edit data after it has been entered.

3.5.1 COMMANDS

Table 3-7 lists the editing commands you can use to manipulate logic entries, control the display, and move the cursor.

3.5.2 LOGIC ENTRY

The following paragraphs explain terminal logic entry for each device programmed by the Logic Pak.

SERIES 28 FPGA. The CRT screen will look like Figure 3-4a. Table 3-3 lists the valid logic state entries for the Series 28 FPGA.

- Enter a gate number. The cursor will then move to the single variable for the Output Active Level field.
- Enter a state for the Output Active Level. The cursor will then move to the first variable of the Input Array field.
- Enter states for the Input Array variables.
- When you finish a gate's variables, the next gate's variables will appear and the cursor will return to the Active Level variable. Repeat steps 2 and 3 for each gate, until you have loaded all of the function table.
- When you are finished, check the gates against your function table, and be sure you've entered the proper logic state for each variable.
- Press ESCAPE.
- Insert a blank device in the socket adapter and start a Program operation.

SERIES 28 FPLA/FPRP. The CRT screen will look like Figure 3-4b. Table 3-4 lists the logic entries to use for these devices.

- Series 28 FPLA only:* Enter the Active Levels for the product term outputs.

Table 3-7. Terminal Editing Commands

COMMAND NAME		DESCRIPTION
G	Enter Gate Number	Cursor waits for entry of an FPGA gate number.
P	Enter Product Term Number	Cursor waits for an entry of an FPLA/FPRP product term number.
T	Enter Transition Term Number	Cursor waits for entry of an FPLS transition term number.
>	Advance Cursor	Moves cursor to the right.
<	Back up Cursor	Moves cursor to the left.
F	Display Next Term	Display next-highest numbered gate or term.
R	Display Last Term	Display next-lowest numbered gate or term.
N	Enter Next Field	Cursor advances to the next field of variables in the current gate or term.
I	Insert Term	The displayed term will show its default (virgin) values; new states can then be entered. Higher-numbered terms move up one term. Highest device term is lost. See Figure 3-7. (Takes several seconds to execute.)
D	Delete Term	Data at displayed term is destroyed. Data at higher-numbered terms moves down one term. See Figure 3-8.
C	Clear Term	Displayed term is cleared to its default values.
X	Deactivate Term	Outputs of displayed term are set to inactive. FPLA and FPLS only.
E	Enter Edit Mode	On entering the Edit Mode, a menu appears listing the Edit mode.
1	List Low-Order Terms	Terms 0-23 are displayed.
2	List High-Order Terms	Terms 24-47 are displayed.
3	Compress Terms	Non-consecutive terms are moved up to occupy intervening blank terms. See Figure 3-9.
4	Verify Device	The screen will display nonverifying data: RAM data will appear first, with corresponding device data on the line below. This function is described more fully in paragraph 3.7.1.
S	Enter Select Mode	On entering the Select Mode, a menu appears, listing the commands for the entering three of the Logic Pak operating modes.
1	Terminal Entry	
2	Serial Input	
3	Serial Output	
ESCAPE	Escape Logic Entry	Press ESCAPE on the terminal returns control to the instrument from which the logic-entry mode was entered: the programmer keyboard or Remote Control.
CTL S	Halt Transmission	Use this command to interrupt Serial Output or Verify Output
CTL Q	Resume Transmission	Use this command to resume transmission after interrupting Serial Output or Verify Output

BEFORE*

```

*P 00      *I HL-0 HL-0 HL-0 HL-0 *F AA.A A.AA
*P 01      *I HHL 00-- HHL 00-- *F AAA. AAA.
*P 02      *I LLHL LLHL LLHL LLHL *F A.A. A.A.
*P 03      *I LLLL HHHH 0000 ---- *F AAAA ....
*P 04      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 05      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 06      *I 0000 0000 0000 0000 *F AAAA AAAA

```

AFTER*

```

*P 00      *I HL-0 HL-0 HL-0 HL-0 *F AA.A A.AA
*P 01      *I HHL 00-- HHL 00-- *F AAA. AAA.
*P 02      *I HHHH HHHH HHHH HHHH *F .AAA .AAA
*P 03      *I LLHL LLHL LLHL LLHL *F A.A. A.A.
*P 04      *I LLLL HHHH 0000 ---- *F AAAA ....
*P 05      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 06      *I 0000 0000 0000 0000 *F AAAA AAAA

```

Figure 3-7. Insert Series 28 FPLA Data

BEFORE*

```

*P 00      *I HL-0 HL-0 HL-0 HL-0 *F AA.A A.AA
*P 01      *I HHL 00-- HHL 00-- *F AAA. AAA.
*P 02      *I HHHH HHHH HHHH HHHH *F .AAA .AAA
*P 03      *I LLHL LLHL LLHL LLHL *F A.A. A.A.
*P 04      *I LLLL HHHH 0000 ---- *F AAAA ....
*P 05      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 06      *I 0000 0000 0000 0000 *F AAAA AAAA

```

AFTER*

```

*P 00      *I HL-0 HL-0 HL-0 HL-0 *F AA.A A.AA
*P 01      *I HHL 00-- HHL 00-- *F AAA. AAA.
*P 02      *I LLHL LLHL LLHL LLHL *F A.A. A.A.
*P 03      *I LLLL HHHH 0000 ---- *F AAAA ....
*P 04      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 05      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 06      *I 0000 0000 0000 0000 *F AAAA AAAA

```

Figure 3-8. Delete Series 28 FPLA Data

BEFORE*

```

*P 00      *I HL-0 HL-0 HL-0 HL-0 *F AA.A A.AA
*P 01      *I HHL 00-- HHL 00-- *F AAA. AAA.
*P 02      *I LLHL LLHL LLHL LLHL *F A.A. A.A.
*P 03      *I LLLL HHHH 0000 ---- *F AAAA ....
*P 04      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 05      *I HHL 000- L-L0 0H-0 *F A.A. A.A.
*P 06      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 07      *I --0L L-00 0--- LLHH *F .A. A.A.
*P 08      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 09      *I LLL- 00-L HHL -00- *F .AAA .A.A
*P 10      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 11      *I 0000 0000 0000 0000 *F AAAA AAAA

```

AFTER*

```

*P 00      *I HL-0 HL-0 HL-0 HL-0 *F AA.A A.AA
*P 01      *I HHL 00-- HHL 00-- *F AAA. AAA.
*P 02      *I LLHL LLHL LLHL LLHL *F A.A. A.A.
*P 03      *I LLLL HHHH 0000 ---- *F AAAA ....
*P 04      *I HHL 000- L-L0 0H-0 *F A.A. A.A.
*P 05      *I --0L L-00 0--- LLHH *F .A. A.A.
*P 06      *I LLL- 00-L HHL -00- *F .AAA .A.A
*P 07      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 08      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 09      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 10      *I 0000 0000 0000 0000 *F AAAA AAAA
*P 11      *I 0000 0000 0000 0000 *F AAAA AAAA

```

Figure 3-9. Compress Series 28 FPLA Terms

2. Press P. You'll see the two product term fields displayed, as in Figure 3-10.
3. Enter the number of the product term you want to work on. The cursor will then be under the first variable of the Input Array field.
4. Enter logic states for the Input Array variables.
5. After setting the last variable in the field, the cursor will jump to the next field, the Output Array variables.
6. When you finish the term, the cursor will return to the first variable of the Input Array field, and the product term number will increment. Repeat steps 4 and 5 until you've entered all of your function table.
7. Check all of the product terms against your function table.
8. Press ESCAPE.
9. Insert a blank device in the socket adapter and start a Program operation.

SERIES 28 FPLS. The CRT screen will look like Figure 3-4c. Table 3-5 lists the valid logic states for the Series 28 FPLS.

1. Enter the PR/ $\overline{OE}$ option variable.
2. Press T. The five fields of the transition terms will appear on the screen as in Figure 3-11.
3. Enter the number of the transition term you want to work on. The cursor will then be under the variable in the Complement Array field.
4. Enter a state for the Complement Array. The cursor will then move to the first variable of the next field.
5. Enter states for the variables in the Input Array field. The cursor will then move to the first variable in the next field.
6. Enter characters for the Present State Array field. The cursor will then jump to the first variable of the next field.
7. Enter logic states for the Next State Array field. The cursor will then move to the first variable in the last field.
8. Enter logic states for the Output Array field. When you finish, the cursor will return to the variable in

```

LOGIC PROGRAMMING PAK          DATA I/O CORPORATION
SIGNETICS IFL PER 324-0104     COPYRIGHT 198
DEVICE TO PROGRAM:  FPLA/FPRP 82S100/101/106/107
                                7654 3210
ENTER ACTIVE LEVELS           *A HHHH HHHH (FPLA ONLY)
                                1111 11
                                5432 1098 7654 3210
*P 00 *I 0000 0000 0000 0000 *F AAAA AAAA

```

Figure 3-10. Series 28 FPLA/FPRP Title Block and Product Term 00 After Pressing P

```

LOGIC PROGRAMMING PAK          DATA I/O CORPORATION
SIGNETICS IFL PER 324-0104     COPYRIGHT 198
DEVICE TO PROGRAM:  FPLS 82S104/105
ENTER PR/OE OPTION           *A H
                                1111 11
                                5432 1098 7654 3210
*T 00 *C 0 *I 0000 0000 0000 0000 *P 0000 *N 000000 *F 0000 0000
                                543210 543210 7654 3210

```

Figure 3-11. SERIES 28 FPLS Title Block and Transition Term 00 After Pressing T

the Complement Array field, and the transition term number will increment.

9. Repeats steps 4 through 8 until you've entered your entire function table.
10. Press ESCAPE.
11. Insert a blank device in the socket adapter and start a Program operation.

SERIES 20 FPLA. The CRT screen will look like Figure 3-4d. Table 3-6 lists the logic entries to use for the Series 20 FPLA.

1. Enter the Active Levels for the product term outputs.
2. Press P. You will see the three product term fields displayed, as in Figure 3-12a.
3. Enter the number of the product term you want to work on. The cursor will then be under the first variable of the Input (I) Array field.
4. Enter the logic states for the I Array variables.
5. After setting the last variable of the field, the cursor will jump to the next field, the B(I) Array variables.
6. Enter the logic states for the B(I) Array variables.
7. Complete the term by entering the logic states of the last field, the B(O) Array variables. Upon completion, the cursor will return to the first

variable of the I Array field, and the product term will increment.

8. Repeat steps 4 through 7 until you have entered all of the product terms (P_{00} through P_{31}).
9. Upon completion of the last product term (P_{31}), the cursor will return to the first variable in the I Array field of the first control term (PD_9) as shown in Figure 3-12b.
10. Repeat steps 4 through 6 until you have entered in all of your control terms (PD_9 through PD_{10}).
11. Check all of the terms against your function table.
12. Press ESCAPE.
13. Insert a blank device in the socket adapter and start a Program operation.

3.6 LOGIC FORMATS FOR SERIAL I/O

When transmitting logic programming data to or from the programmer's serial port, use the ASCII-Logic format described in the following paragraphs.

3.6.1 INPUT (E2)

Figure 3-13 illustrates input files for all five logic devices. Start the stream with an SOH (CTL A) or STX (CTL B). Header information can be included but it must appear before the SOH or STX. Signal the end of transmission with an ETX (CTL C).

Logic states for each array are grouped in fields of variables. Each field is preceded by its own ID code: an

```

LOGIC PROGRAMMING PAK          DATA I/O CORPORATION
SIGNETICS IFL 950-SP1037      COPYRIGHT 198_
DEVICE TO PROGRAM: FPLA 82S152/153

ENTER OUTPUT POLARITY          98 7654 3210
                                * POL HH HHHH HHHH
* P00 * I 7654 3210           98 7654 3210           98 7654 3210
                                * B1 00 0000 0000      * B0 AA AAAA AAAA

```

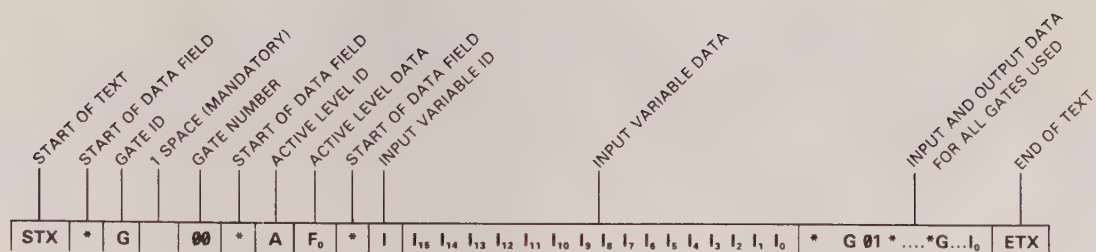
```

LOGIC PROGRAMMING PAK          DATA I/O CORPORATION
SIGNETICS IFL 950-SP1037      COPYRIGHT 198_
DEVICE TO PROGRAM: FPLA 82S152/153

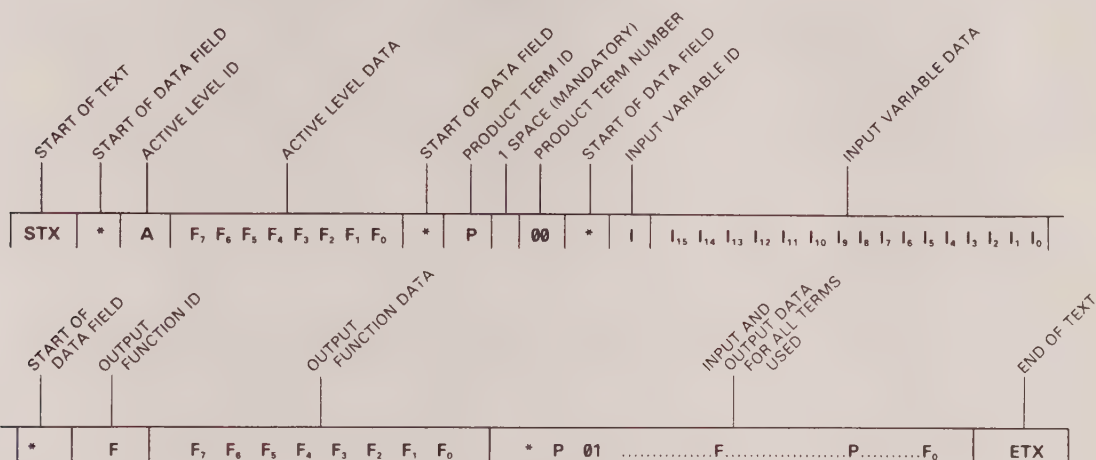
ENTER OUTPUT POLARITY          98 7654 3210
                                * POL HH HHHH HHHH
* PD9 * I 7654 3210           98 7659 3210           98 7654 3210
                                * B1 00 0000 0000

```

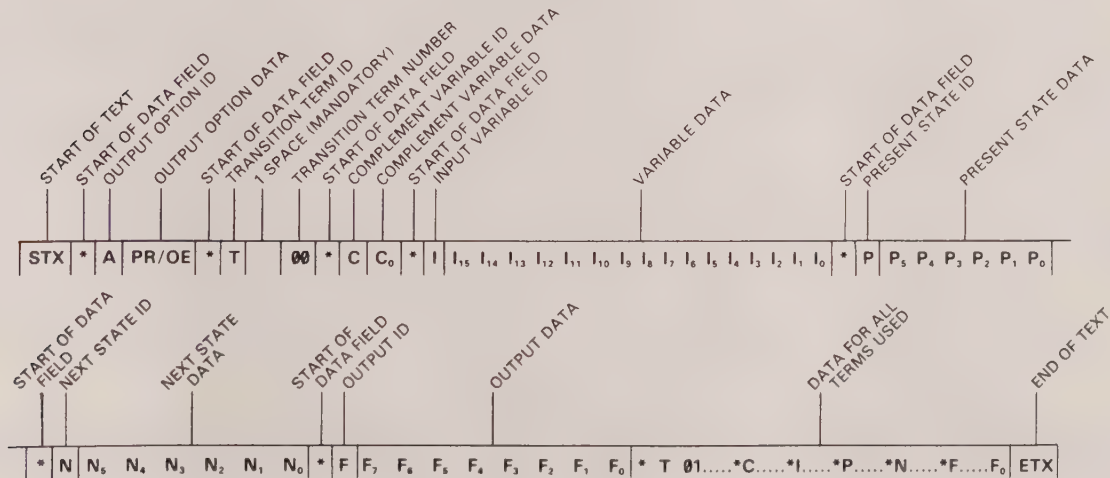
Figure 3-12. Series 20 FPLA Fields.



a. Series 28 FPGA



b. Series 28 FPLA/FPRP



c. Series 28 FPLS

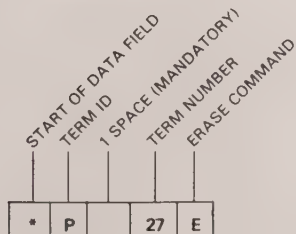
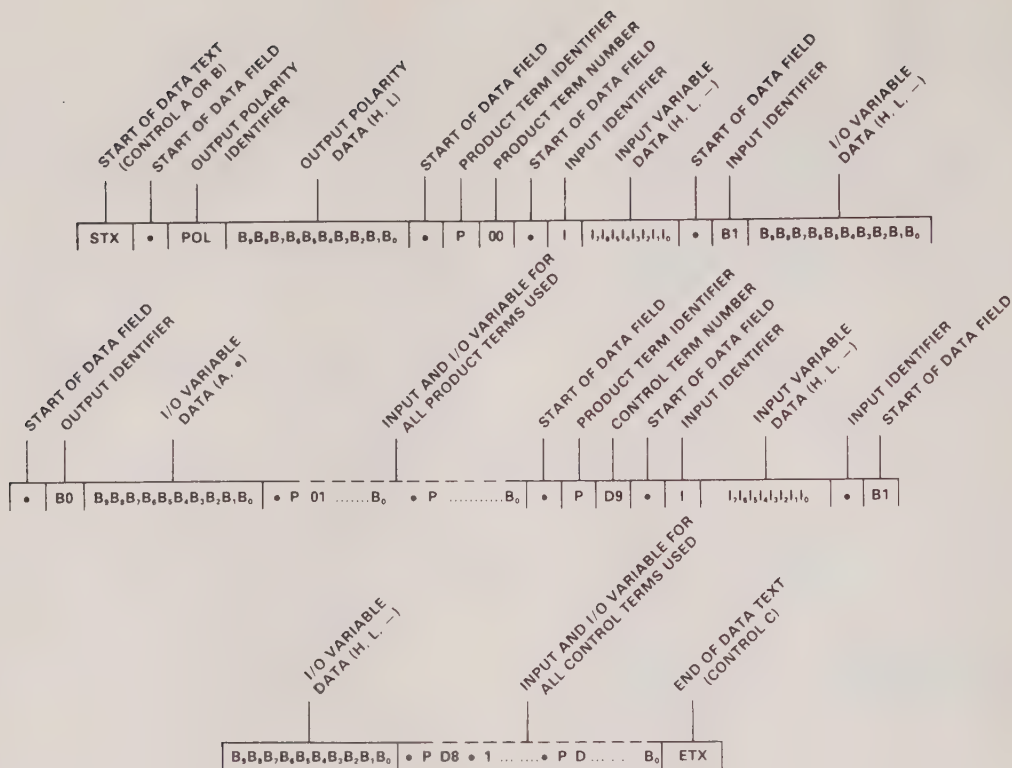


Figure 3-13. Input Data Stream Format



d. Series 20 FPLA

Figure 3-13. (Continued)

asterisk and a letter. Tables 3-8 through 3-10 list and describe the valid states and ID codes for each device.

Term numbers may appear in any order. Within each term, all fields must appear in the order described for each device.

To erase an entry, follow it with a backspace and a rubout. To erase an entire term's entries, enter the ID code, one space, the term number, and the letter E.

NOTE

The programmer has no timeout (normally 25 seconds) when inputting data in the E2 input mode. Take your time.

SERIES 28 FPGA. Table 3-7 lists the valid states and field ID codes for this device.

Table 3-8. Series 28 FPGA ID Codes and Logic Entry

Entry	Gate ID = *G (Gate Number)	
	Output Active Level ID = *A	Input Array ID = *I
H	HIGH	TRUE
L	LOW	FALSE
-	NA	DON'T CARE
0	NA	INACTIVE

1. Invoke Select Code E2.
2. Enter CTL A or CTL B.
3. Enter *G, exactly one space, and a gate number. Gates do not have to appear in numerical order, but each gate must include both fields of variables (steps 4 through 7).
4. Enter *A.
5. Enter the Output Active Level for this gate.
6. Enter *I.
7. Enter all 16 of the Input Array variables starting with the highest-numbered input.
8. Repeat steps 3 through 7 until you've entered all of your function table.
9. Enter CTL C.
10. Insert a blank device in the socket adapter and start a Program operation.

SERIES 28 FPLA/FPRP. Table 3-9 lists the valid states and field ID codes for this device.

Table 3-9. Series 28 FPLA/FPRP ID Codes and Logic Entries

ENTRY	FPLA OUTPUT ACTIVE LEVEL ID = *A	TERM ID = *P (TERM NUMBER)	
		INPUT ARRAY ID = *I	OUTPUT ARRAY ID = *F
H	HIGH	TRUE	NA
L	LOW	FALSE	NA
-	NA	DON'T CARE	NA
0	NA	INACTIVE	NA
A	NA	NA	ACTIVE
•	NA	NA	INACTIVE

1. Invoke Select Code E2.

2. Enter CTL A or CTL B.

3. Enter *A.

4. Enter states for all eight of the Output Active Level Array variables starting with the highest-numbered output.

8. Enter *F.

9. Enter the states for all eight of the Output Array variables, starting with the highest-numbered output.

10. Repeat steps 5 through 9 until you've entered all of your function table.

11. Enter CTL C.

12. Insert a blank device in the socket adapter and start a Program operation.

NOTE

For programming a Series 28 FPRP, enter H (Active High) for all of the Output Active Levels.

Enter *P, exactly one space, and a product term number. Product terms do not have to appear in numerical order, but each must include both fields of variables (steps 6 through 9).

Enter *I.

Enter states for all 16 Input Array variables, starting with the highest-numbered input.

SERIES 28 FPLS. Table 3-9 lists the valid state entries and field ID codes for SERIES 28 serial input.

1. Invoke Select Code E2.

2. Enter CTL A or CTL B.

3. Enter *A.

4. Enter a character to set the PR/ $\overline{OE}$ option to its desired state.

Table 3-10. Series 28 FPLS ID Codes and Logic Entry

ENTRY	PR/ $\overline{OE}$ ID = *A	TERM ID = *T (TERM NUMBER)		
		COMPLEMENT ARRAY ID = *C	INPUT & PRESET STATE ARRAYS ID = *I & *P	NEXT STATE & OUTPUT ARRAYS ID = *N & *F
H	PRESET	NA	TRUE	SET
L	OUTPUT ENABLE	NA	FALSE	RESET
-	NA	TRANSPARENT	DON'T CARE	NO CHANGE
0	NA	INACTIVE	INACTIVE	INACTIVE
A	NA	GENERATE	NA	NA
•	NA	PROPAGATE	NA	NA

5. Enter *T, exactly one space and a transition term number. Transition terms do not have to appear in numerical order, but each must include all five fields of variables (steps 6 through 15).
6. Enter *C.
7. Enter a state for the Complement Array variable.
8. Enter *I.
9. Enter states for all 16 of the Input Array variables with the highest-numbered input first.
10. Enter *P.
11. Enter states for all six of the Present State Array variables with the highest-numbered variable first.
12. Enter *N.
13. Enter states for all six of the Next State Array variables with the highest-numbered variable appearing first.
14. Enter *F.
15. Enter states for all six of the Next State Array variables with the highest-numbered variable appearing first.
16. Repeat steps 5 through 15 until you've entered the entire function table.
17. Enter CTL C.
18. Insert a blank device in the socket adapter and start a Program operation.

3.6.2 OUTPUT

Use E3 to output Signetics logic data. Install the Logic Pak and the proper socket adapter before you invoke the output command.

When outputting to a CRT terminal, you can interrupt the output to examine the display by entering CTL S. Restart the output by entering CTL Q.

Figure 3-14 illustrates the output formats for the different IFL devices.

3.7 VERIFY

The Verify mode is useful for checking the integrity of a Program or Load operation. Verify errors can be displayed either on the terminal or on the System 19's front panel display.

3.7.1 TERMINAL VERIFY

To display verify errors on the screen:

- From the System 19 Keyboard, press:
SELECT
E1
START
- On a terminal, enter:
E
4

The terminal displays errors as pairs of lines of information. The top line of each pair will be the logic states stored in RAM, while the lower line is logic states programmed in the device for the same term or gate. See Figure 3-15.

NOTE

Use CTL S to interrupt Verify Output and CTL Q to resume output to the terminal.

3.7.2 FRONT PANEL VERIFY

Programmed logic devices can be verified from the front panel for your programmer according to the instructions in your programmer manual. Any errors will be given as hex data.

Errors can be given as logic variables if you are using a System 19. The key sequence for this special front panel verify is:

- Press:
SELECT
E/0
ENTER (3 times)
VER
START

Press and hold DEVICE DATA. The flashing will stop and the display will contain the logic state at the same location in the device.

If a misverify occurs, the programmer will halt and the display will flash on and off with RAM data (term number, field number, variable number, and logic state).

NOTE

This feature can be used only on the System 19.

3.8 ERROR CODES

Table 3-11 lists the Logic Pak error codes. Other error codes will appear depending on the programmer you are using. These are listed in the programmer manual.

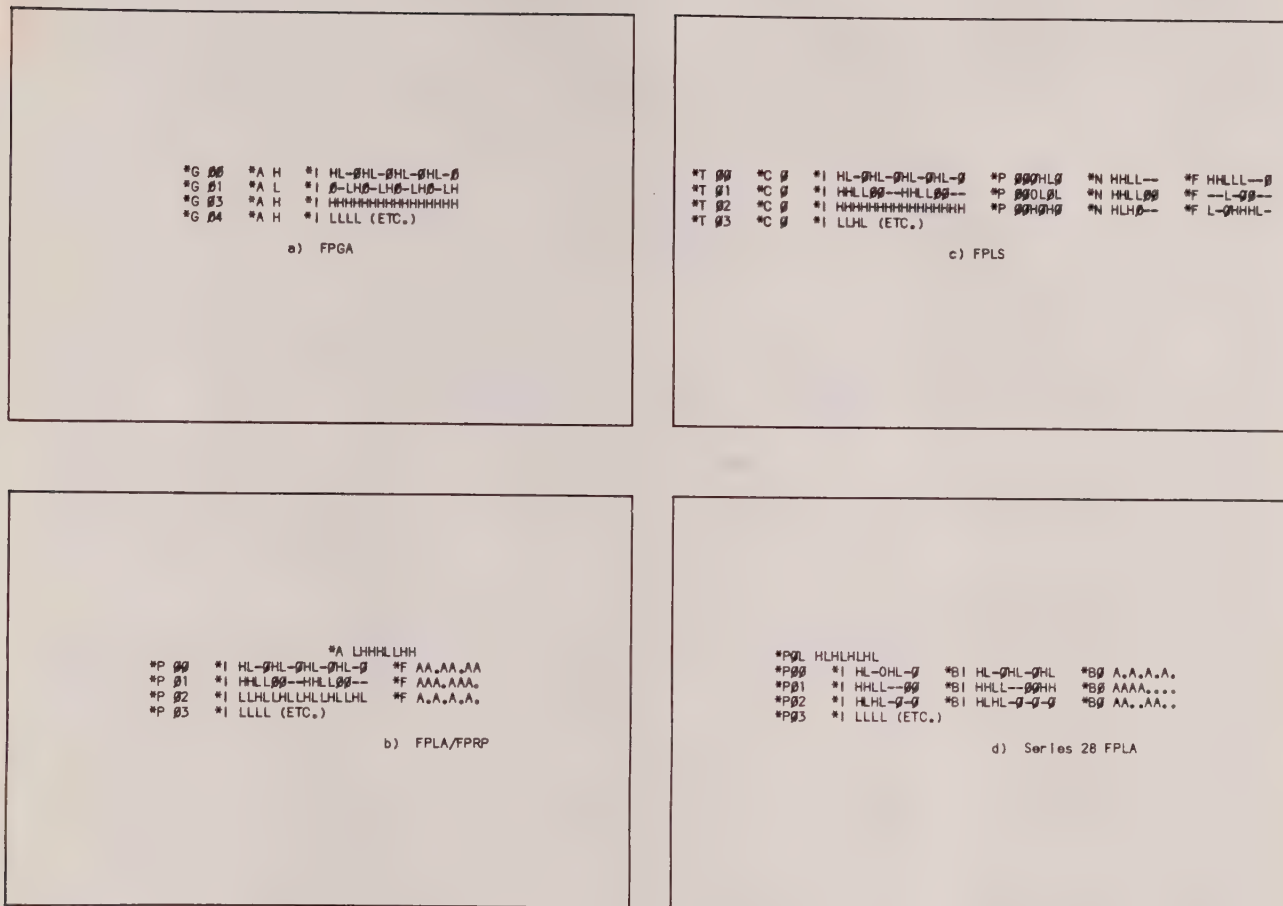


Figure 3-14. Output Formats

Table 3-11. Error Codes

CODE	DESCRIPTION	CODE	DESCRIPTION
22	The programming electronics were unable to program the device; or with Series 28 FPRP only, you attempted to program non-existent Output Active-Level fuses.	32	The programmer aborted due to excessive current drain during a backwards device test. The device may be in the socket backwards.
25	No Logic Pak installed or no socket adapter installed while attempting an operation other than calibration. RAM is erased to the Series 28 FPLS word limit.	33	A programming module writer error detected; the scratch RAM failed a write-read test.
31	The programmer aborted during an operation due to excessive current drain.	38	Calibration error: the test number may be out of range, you attempted to program while in the calibration mode, or you attempted to enter step 27 with a Series 28 FPGA socket adapter installed.

```

EDIT: 1. LIST LOW ORDER TERMS
      2. LIST HIGH ORDER TERMS
      3. COMPRESS TERMS
      4. VERIFY DEVICE

E

      *A HHHHHHHL
      *A HHHHHHHH

*P 00 *I HLHL HHLH LHLL --H *F ...AAAA
*P 00 *I HLHL HHLH LHLL --- *F ...AAAA

```

Figure 3-15. CRT Display for Misverified Logic

SECTION 4

TROUBLESHOOTING AND CALIBRATION

4.1 INTRODUCTION

The following information is an aid to interpreting malfunctions and locating hardware failures in the Logic Pak. System failures can be divided into two categories:

- No system operation
- Persistent or intermittent test-stage errors (or poor yields)

These categories, covered in paragraphs 4.2 and 4.3, will direct the service technician to the portion of the circuitry implicated by test errors or unacceptable calibration results. Table 4-1 can be used to isolate the problem to a suspect board or component. Section 5, Circuit Description, and Appendix C, Schematics, may provide additional information useful in troubleshooting.

After successful troubleshooting, perform a complete calibration of the Logic Pak, as described in Section 4.4.

4.2 NO SYSTEM OPERATION

Perform the following steps if the system will not operate after installation of the Logic Pak. After completing each step, determine whether the problem still exists.

1. Check for proper installation of the Logic Pak (refer to Section 2).
2. Check all cables for proper insertion and orientation. Check the Logic Pak-to-programmer connector for bent pins.
3. Check power supplies (refer to section 4.4)

Table 4-1. Troubleshooting Components

TEST NUMBER	SUSPECT BOARDS	SUSPECT COMPONENTS
1-5	701-1542	Q18, Q25, U1, U11, U12
6-12	701-0097-001	CR1, Q2, Q3, U1-U9, VR1
13-16	701-1542	Q1, Q3, Q6-Q13, U2, U3, U6-U9, U13, U14
17-18	701-1542	Q16, Q17, U12, VR1
19	701-1542	Q23, U1
20-22	701-1542	A3, Q1, Q16, Q17, U12, VR1
23	701-1542	Q23, U11
24	701-1542	Q4, Q19, VR2
25	701-1542	U4-U10
26-27	701-1542	CR2, CR3, CR4, CR7, Q14, Q15, U12
28-30	701-0097-001	U5
31	701-1542	Q20, Q21, Q22, Q25, U1
32	701-0097-001	Q5-Q8, U1
33-34	701-1542	Q20, Q21, Q22, Q24, U11
35	701-1542	CR17, Q10, Q24, U11

4. If steps 1 to 3 do not reveal the problem, contact your local Data I/O Service Center.

4.3 PERSISTENT OR INTERMITTENT TEST-STAGE ERRORS

Perform the following steps to isolate a system failure. After completing each step, determine whether the problem still exists.

1. Substitute a good device to determine if a hardware problem exists.
2. Check for proper installation of the Logic Pak (refer to Section 2).
3. Check all cables for proper insertion and orientation. Check the Logic Pak-to-programmer connector for bent pins.
4. Perform a complete calibration. Note any voltages still falling outside the indicated limits, and then refer to the corresponding test number in Table 4-1 to locate the suspect board or component. Referring to the circuit description and schematics may also prove helpful.
5. Perform waveform observation tests. Note any waveform irregularities. Referring to the circuit description (Section 6) and the schematic (Appendix C) may prove helpful in determining the cause of any irregularities.
6. If steps 1 to 5 do not reveal the problem, contact your local Data I/O Service Center.

4.4 CALIBRATION

Data I/O suggests that you calibrate the Logic Pak whenever programming yields fall below Signetics' recommended minimums or after troubleshooting.

NOTE

Calibration can only be done on a programmer with an address and data display.

Calibration consists of three parts:

1. **Power Supply Calibration.** These are measurements of the DC supply voltages of the programmer. All other voltages depend on these supplies; therefore, this step must be done first.
2. **DC Calibration.** This consists of measuring and adjusting other critical DC voltage levels generated by the Logic Pak.

3. Waveform Observation. Programming waveforms can be observed on an oscilloscope for compliance with Signetics' critical voltage and timing specifications.

Because of the different possible combinations of programmers and programming modules this manual does not attempt to cover all areas of calibration. Instead, it lists the steps necessary to calibrate the Logic Pak. For information on how to carry out these steps on the various programmers, consult your programmer manual.

4.4.1 REQUIRED EQUIPMENT

- Programmer (with display)
- Data I/O Calibration Extender
- Digital Voltmeter (Fluke 8000A or equivalent)
- Dual-trace Oscilloscope (Tektronix 465 or equivalent)
- IFL Socket Adapter(s)

4.4.2 POWER SUPPLY CALIBRATION

Follow the procedure for power supply measurements in the appropriate programmer manual.

4.4.3 EQUIPMENT SET-UP

Install the Calibration Extender, Logic Pak and socket adapter as follows. Refer to Figure 4-1:

1. Turn the power off.
2. Remove the Logic Pak from the programmer by gently pulling the handle to separate the mating connectors, and then lifting it out.
3. Disassemble the Logic Pak as described in Section 2.2.
4. Install the Calibration Extender just as you would the Logic Pak, being sure to seat it in the programmer's mating connector.
5. Insert the Logic Pak's 64-pin connector in the connector on the Calibration Extender. The socket can then be most easily probed if the top assembly is hooked over the lip of the card cage and laid across the programmer.

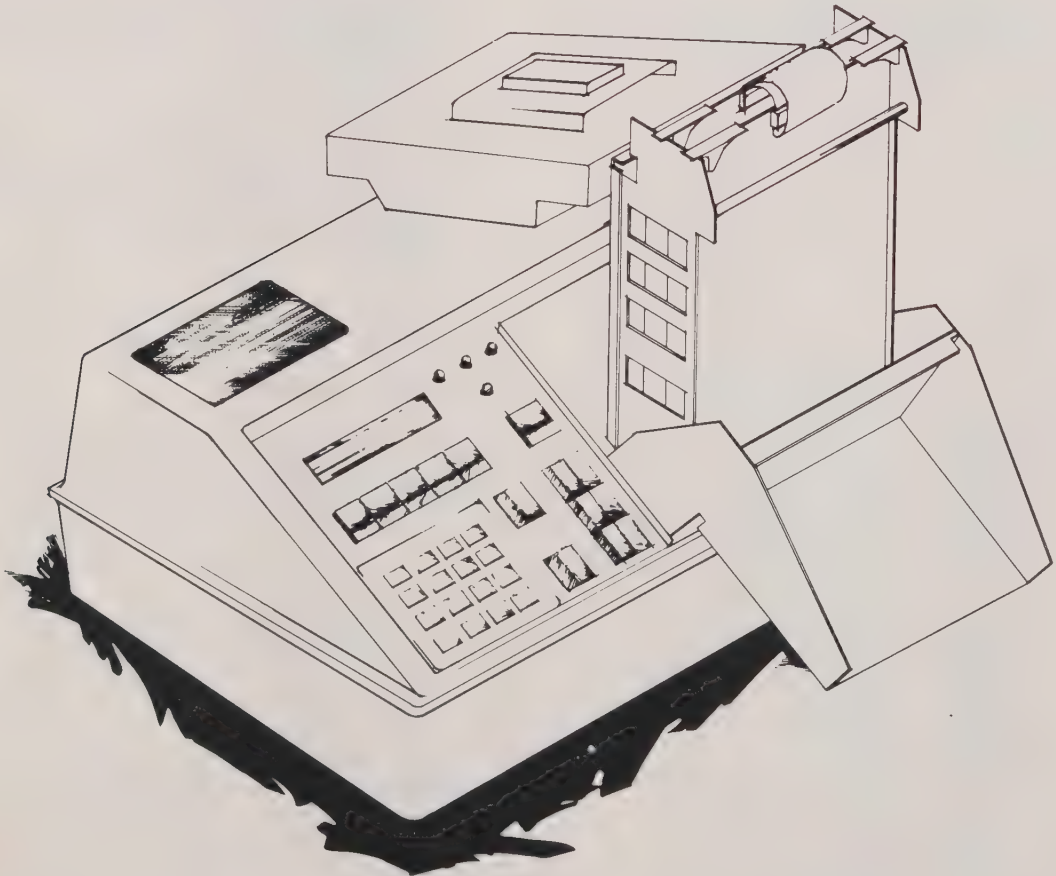


Figure 4-1. Logic Programming Pak Prepared for Calibration

6. Install an IFL socket adapter

NOTE

The socket adapter tells the programming module which voltage and waveforms to generate. The Measurement Chart and Timing Diagrams specify which socket adapter each calibration test is for. With no socket adapter installed, Series 20 FPLA waveforms are generated and calibration may be performed as if the 715-0018-001 socket adapter were installed. Reselect the calibration mode anytime the socket adapter is changed.

4.4.4 THE MEASUREMENT CHART

The Measurement Chart presents the information you need for all AC and DC tests. Each step is presented as follows:

- The STEP column tells which step number to use for each test. Step numbers are set at the programmer keyboard.
- The TEST NO. column identifies the individual tests.
- The TEST DESCRIPTION column explains the function being tested.
- The TEST POINT(S) column tells which pin(s) on the socket adapter to probe for measuring voltages.

- The VOLTAGE columns specify the voltage limits. If a reading falls outside the range and cannot be brought into range, the Logic Pak should not be used until the condition is corrected.
- The ADJUST LOCATION column tells which potentiometer (if any) to adjust if a voltage is out of range.
- The COMMENTS column gives special instructions for particular tests.

4.4.5 KEY SEQUENCES FOR CALIBRATION

Consult your programmer manual for the appropriate key sequences for entering and exiting the calibration mode. Perform each Measurement Chart step in order. If adjustments are required, refer to Figure 4-2 to locate the potentiometers. (C2)

4.4.6 WAVEFORM OBSERVATION

Waveform observation steps follow DC calibration steps on the Measurement Charts.

With the correct Measurement Chart step selected, compare the waveform displayed on the oscilloscope with the Timing Diagram waveform called out in the COMMENTS column of the Measurement Chart.

NOTE

The programmer does not increment through the waveform observation steps. To reach each step, exit and re-enter the calibration mode.

Measurement Chart

PROGRAMMING MODULE 950-0104
PERFORMANCE BOARD NA
SOCKET ADAPTER 715-1594-1, 715-1594-2
715-1595

STEP	TEST NO	TEST DESCRIPTION	Pin Number	TEST LOCATION	SOCKET ADAPTER	VOLTAGES			ADJUSTMENT LOCATION	COMMENTS	DATE	REV	REVISION RECORD	DR	CK
						MIN	NOM	MAX							
1	1	VCC PROGRAM/VCCL	28		715-1594-1 or -2	-0.4	NA	0.8	NA	Ground DVM on socket pin 14.	12-7-81	A	Release		
2	2	VCC VERIFY/VH	28		"	5.40	5.50	5.60	R52,701-1542	Insert 100Ω, 1W, pin 28 to pin 14.					
3	3	VCC VERIFY/VL	28		"	4.40	4.50	4.60	R53, "	"					
4	4	VCC PROGRAM/VCCP	28		"	4.75	5.00	5.25	R54, "	"					
5	5	VCC PROGRAM/VCCS	28		"	8.25	8.50	8.74	R51, "	"					
6	6	VIHH GENERATOR	3		"	9.50	10.1	10.5	R4, 701-1598	Insert 1KΩ, 1/4W, pin 3 to pin 14; see note 1.					
6	7	EVEN ADDRESS/VIHH	3,5,7,9,21,23,25,27		"	9.50	NA	10.5	NA						
7	8	ODD ADDRESS/VIHH	2,4,6,8,20,22,24,26		"	9.50	"	10.5	"						
8	9	ODD ADDRESS/VIL	2,4,6,8,20,22,24,26		"	0.0	"	0.4	"						
8	10	EVEN ADDRESS/VIH	3,5,7,9,21,23,25,27		"	4.8	"	5.2	"						
9	11	EVEN ADDRESS/VIL	3,5,7,9,21,23,25,27		"	0.0	"	0.4	"						
9	12	ODD ADDRESS/VIH	2,4,6,8,20,22,24,26		"	4.8	"	5.2	"						
10	13	EVEN OUTPUT/VIH	10,12,15,17		"	4.70	"	5.25	"						
10	14	ODD OUTPUT/VIL	11,13,16,18		"	0.0	"	0.4	"						
11	15	ODD OUTPUT/VIH	11,13,16,18		"	4.70	"	5.25	"						
11	16	EVEN OUTPUT/VIL	10,12,15,17		"	0.0	"	0.4	"						
12	17	VP GENERATOR	10		"	16.0	17.0	18.0	R3,701-1542	Insert 100Ω, 3W, pin 10 to pin 14 after selecting step 12, see note 2.					
12	18	EVEN OUTPUT/PROG.	10,12,15,17		"	16.0	NA	18.0	NA						
12	19	NINTH OUTPUT FPGA/PROG.	9		715-1595 only	16.0	"	18.0	"						
12	20	ODD OUTPUT/VIH	11,13,16,18		715-1594-1 or 2	4.50	"	6.50	"						
13	21	ODD OUTPUT/PROG.	11,13,16,18		"	16.0	"	18.0	"						
13	22	EVEN OUTPUT/VIH	10,12,15,17		"	3.80	"	5.80	"						

NOTES: 1. ERROR 31, OVERCURRENT, FLAGGED IF ATTEMPT IS MADE TO ADJUST THE VIHH GENERATOR GREATER THAN 16 V.
2. ERROR 31, OVERCURRENT, FLAGGED IF VP GENERATOR IS ADJUSTED 0.7 V BELOW VOP-GENERATOR VALUE.

34 -950-0104-001

SHEET 1 OF 5

DATA I/O

Measurement Chart

PROGRAMMING MODULE 950-0104
 PERFORMANCE BOARD NA
 SOCKET ADAPTER 715-1594-1, 715-1594-2,
 715-1595

STEP	TEST NO.	TEST DESCRIPTION	TEST LOCATION	VOLTAGES			ADJUSTMENT LOCATION	COMMENTS	CAUTION: MOMENTARILY INSERT RESISTORS DURING STEPS 21 THRU 25.	DATE	REV	REVISION RECORD	DR	CK
				MIN	NOM	MAX								
13	23	NINTH OUTPUT FPGA/VIH	9	3.80	NA	5.80	NA					See page 1	wf	kl
14	24	VOP GENERATOR	18	9.50	10.00	10.5	R29,701-1542							
15	25	COMP/OUTPUT BUFFER	NA	NA	NA	NA	NA							
16	26	VFF/VV	1	1.25	"	1.75	"							
17	27	VFE/VOPH	1	16.0	"	18.0	"							
18	28	CS/VIL	19	0.0	"	0.4	"							
19	29	CS/VIH	19	4.8	"	5.2	"							
20	30	CS/VIIH	19	9.5	"	10.5	"							
21	31	VCC/OVERCURRENT	NA	NA	"	NA	"							
22	32	VIHH OVERCURRENT	"	"	"	"	"							
23	33	VPP OVERCURRENT	"	"	"	"	"							
24	34	VOP OVERCURRENT	"	"	"	"	"							
25	35	BACKWARDS DEVICE	"	"	"	"	"							
		WAVEFORM OBSERVATION												
26	36	FPGA AND ARRAY	715-1595											
28	37	FPGA OUTPUTPOLARITY	"											
26	38	FPLA AND ARRAY	715-1594-1											
27	39	FPLA OR ARRAY	"											

NOTES

PROGRAMMING MODULE	950-0104
PERFORMANCE BOARD	
SOCKET ADAPTER	715-1594-1, 715-1594-2, 715-1595, 715-0018-001

NOTES

PROGRAMMING MODULE	950-0104
PERFORMANCE BOARD	NA
SOCKET ADAPTER	715-0018-001

[illegible][illegible]

NOTES: 1. ERROR 31. OVERCURRENT. FLAGGED IF ATTEMPT IS MADE TO ADJUST THE VIHII GENERATOR GREATER THAN 16 V.

2. ERROR 31, OVERCURRENT, FLAGGED IF VP GENERATOR IS ADJUSTED 0.7 BELOW VOP-GENERATOR VALUE.

PROGRAMMING MODULE 95.)-0104
PERFORMANCE BOARD NA
SOCKET ADAPTER 715-0118-001

[illegible][illegible]

NOTES

1. ERROR 31, OVERCURRENT, FLAGGED IF ATTEMPT IS MADE TO ADJUST THE VIIH GENERATOR GREATER THAN 16 V. ERROR 31, OVERCURRENT, FLAGGED IS VP GENERATOR IS ADJUSTED 0.7 BELOW VOP-GENERATOR VALUE.

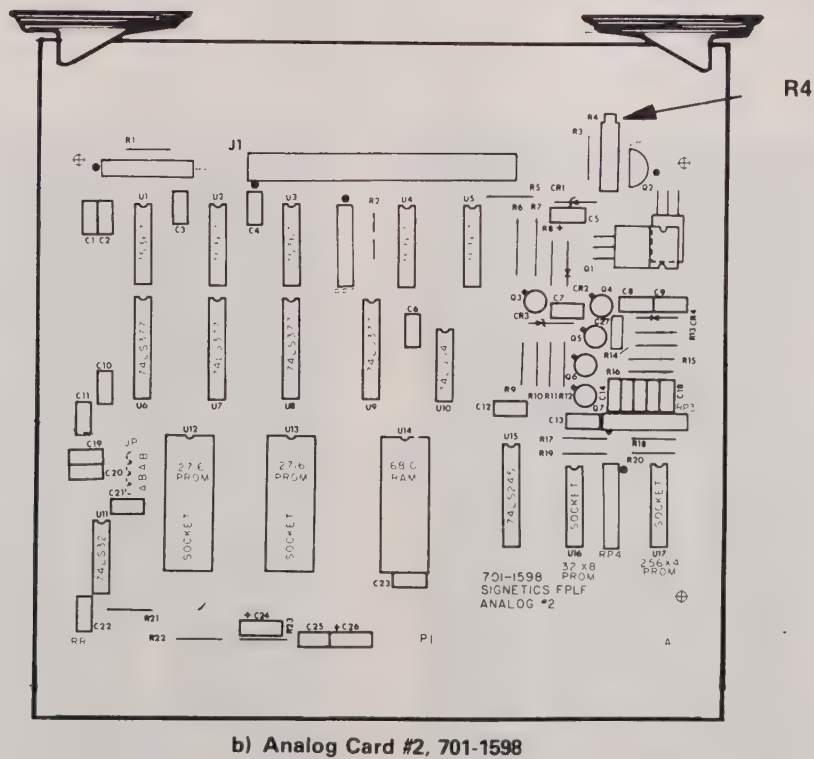
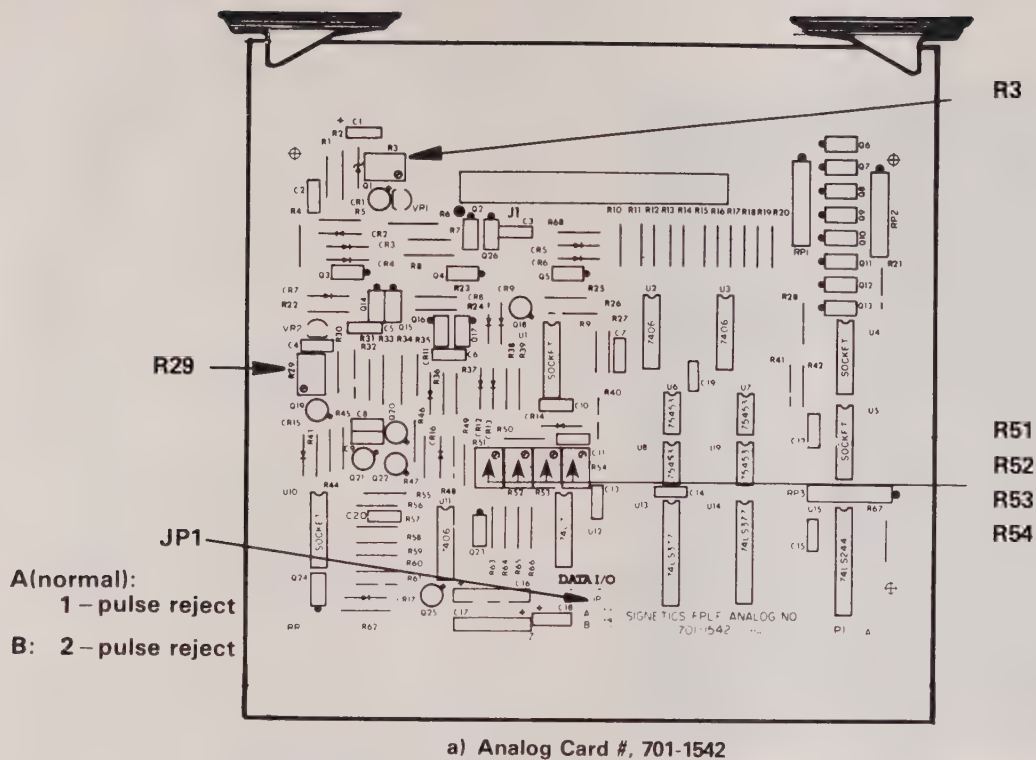
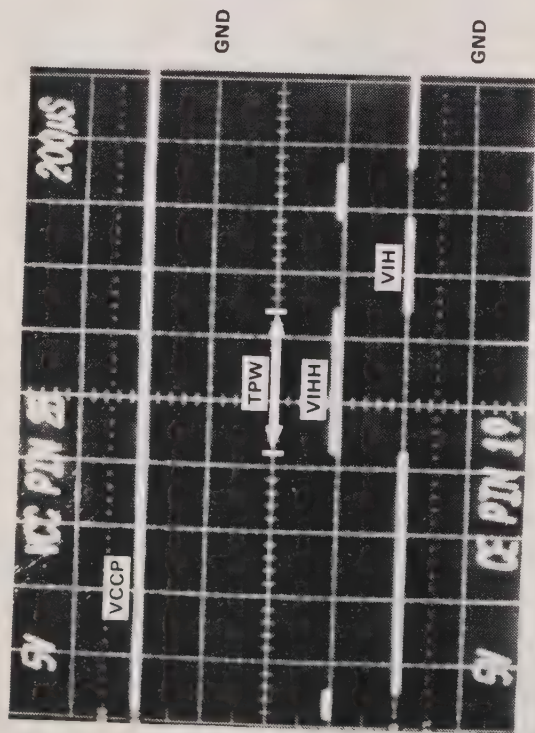
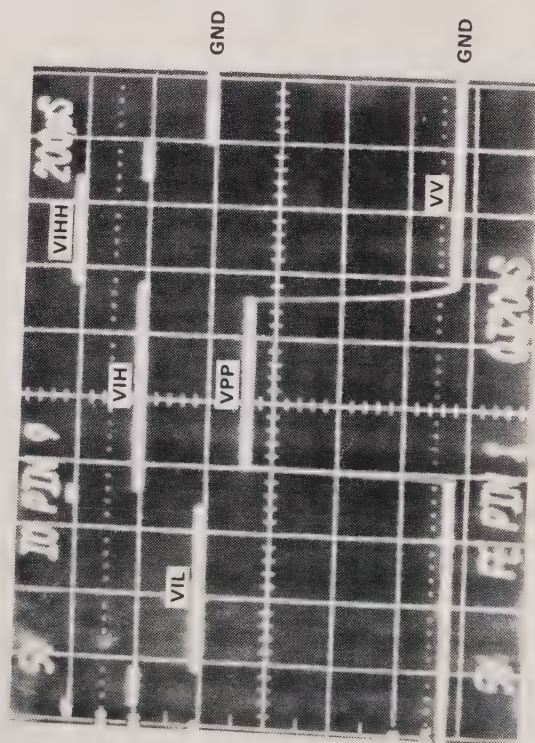


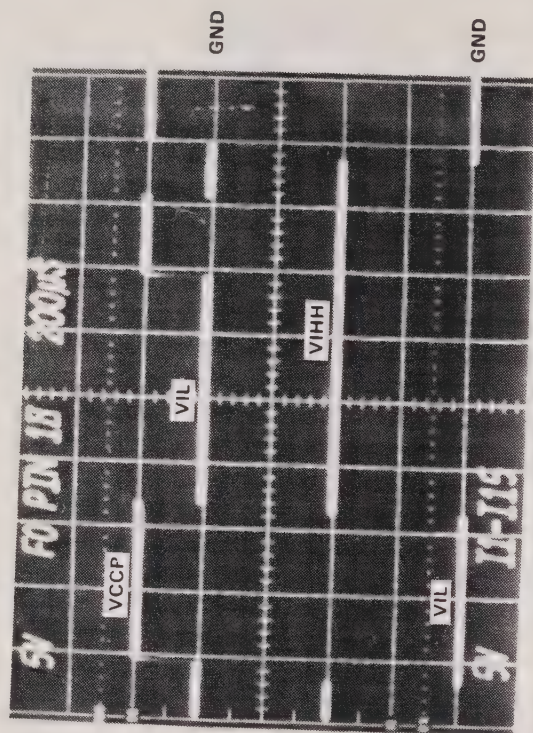
Figure 4-2. Adjustment Potentiometer and Jumper Locations



1



2



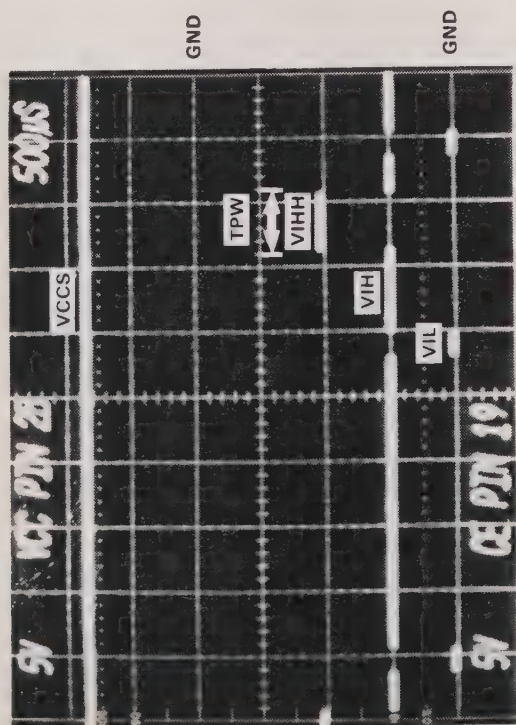
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WAVEFORM VARIABLES

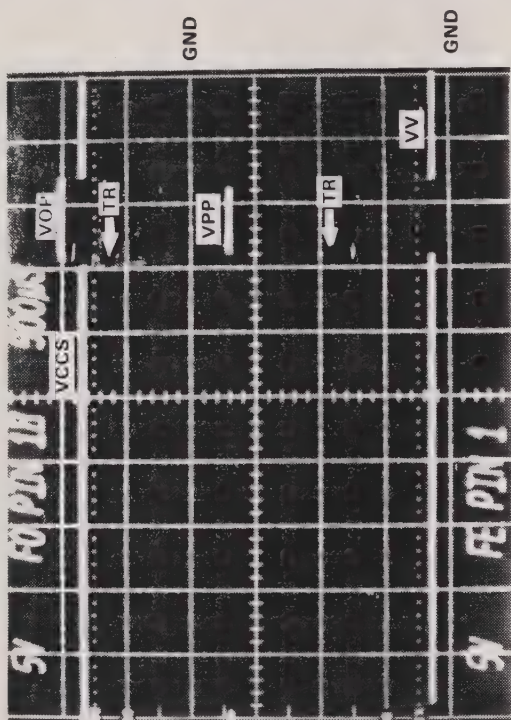
1. Oscilloscope trigger: Pin 18 of socket adapter 715-1594-1. Trigger on the positive slope. DC coupled.
2. JP1 = POS A: 1 PULSE REJECT
= POS B: 2 PULSE REJECT
3. Select calibration step 26.
4. Load V_{cc} with 100 ohm, 1 watt resistor.
5. Fill data RAM with hex data FF.

VARIABLE	MIN	NOM	MAX	UNIT	COMMENTS
VCCS	8.25	8.50	8.75	V	
VCCP	4.75	5.00	5.25	V	
VIH	9.50	10.00	10.50	V	
VOP	9.50	10.00	10.50	V	
VPP	16.00	17.00	18.00	V	
VV	1.25	1.50	1.75	V	
VIH	4.75	5.00	5.25	V	
VIL	0.00	0.40	0.80	V	
TPW	300	400	500	us	
TR	10	—	50	us	

REVISIONS				DATA I/O		ISSAQUAH, WA
ZONE	LTR	DESCRIPTION	PE.	DATE	TITLE	DRAWN BY:
	A	RELEASE	WT	1/15/82	TIMING DIAGRAM SIGNETICS IFL FPLA AND ARRAY	LP
						CHECKED BY:
						GL
					SIZE	CODE IDENT. NO.
					B	54193
					DRAWING NO.	34-950-0104
					SCALE	SHEET 1/1



1



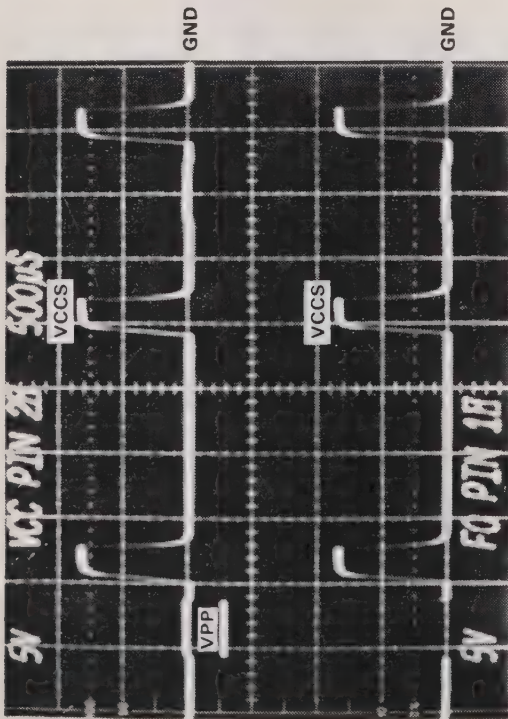
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WAVEFORM VARIABLES

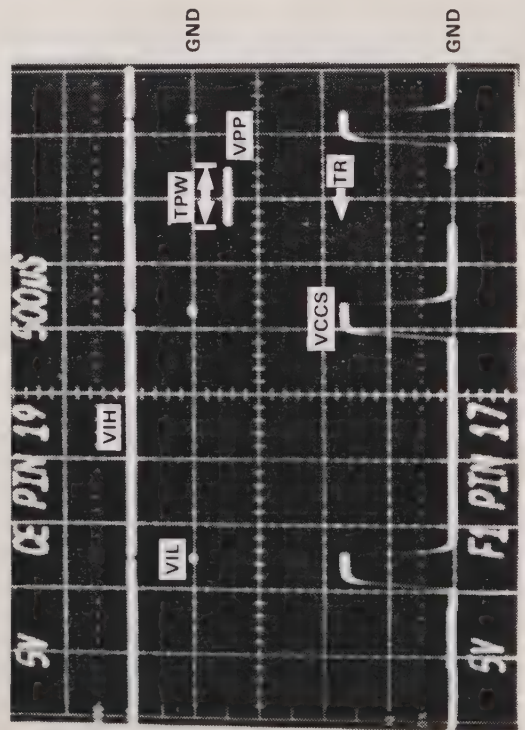
1. Oscilloscope trigger: Pin 19 of socket adapter 715-1594-1. Trigger on the positive slope. DC coupled.
2. JP1 = POS A: 1 PULSE REJECT
= POS B: 2 PULSE REJECT
3. Select calibration step 27.
4. Load V_{CC} with 100 ohm, 1 watt resistor.
5. Fill data RAM with hex data FF.

VARIABLE	MIN	NOM	MAX	UNIT	COMMENTS
VCCS	8.25	8.50	8.75	V	
VCCP	4.75	5.00	5.25	V	
VIHH	9.50	10.00	10.50	V	
VOP	9.50	10.00	10.50	V	
VPP	16.00	17.00	18.00	V	
VV	1.25	1.50	1.75	V	
VIH	4.75	5.00	5.25	V	
VIL	0.00	0.40	0.80	V	
TPW	300	400	500	us	
TR	10	—	50	us	

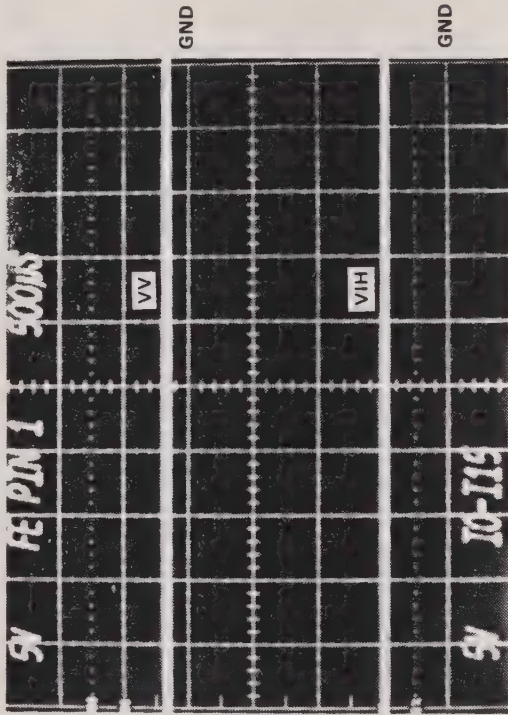
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2



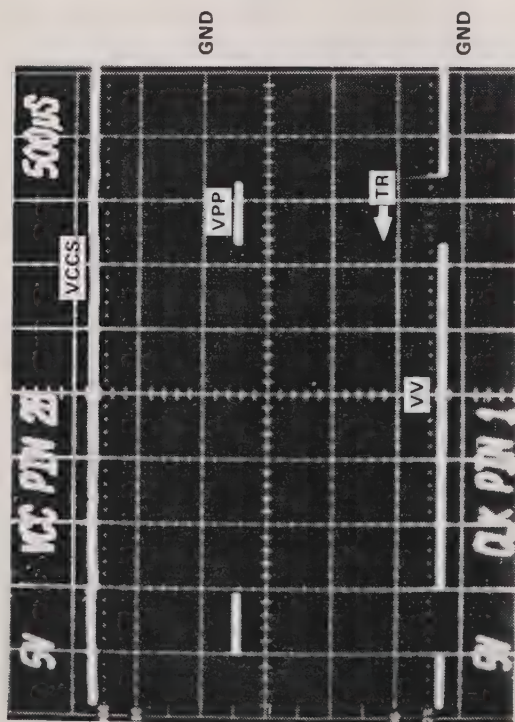
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WAVEFORM VARIABLES

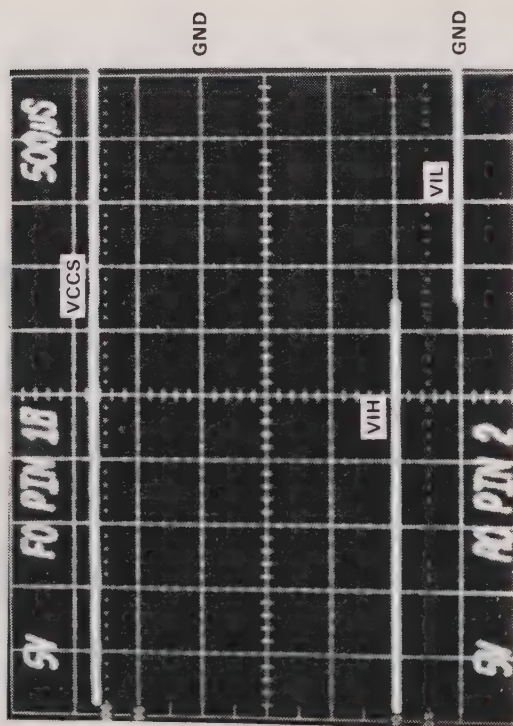
1. Oscilloscope trigger: Pin 18 of socket adapter 715-1594-1. Trigger on the positive slope. DC coupled.
2. JP1 = POS A: 1 PULSE REJECT
= POS B: 2 PULSE REJECT
3. Select calibration step 28.
4. Load V_{cc} with 100 ohm, 1 watt resistor.
5. Fill data RAM with hex data FF.

VARIABLE	MIN	NOM	MAX	UNIT	COMMENTS
VCCS	8.25	8.50	8.75	V	
VCCP	4.75	5.00	5.25	V	
VIIH	9.50	10.00	10.50	V	
VOP	9.50	10.00	10.50	V	
VPP	16.00	17.00	18.00	V	
VV	1.25	1.50	1.75	V	
VIH	4.75	5.00	5.25	V	
VIL	0.00	0.40	0.80	V	
TPW	300	400	500	us	
TR	10	—	50	us	

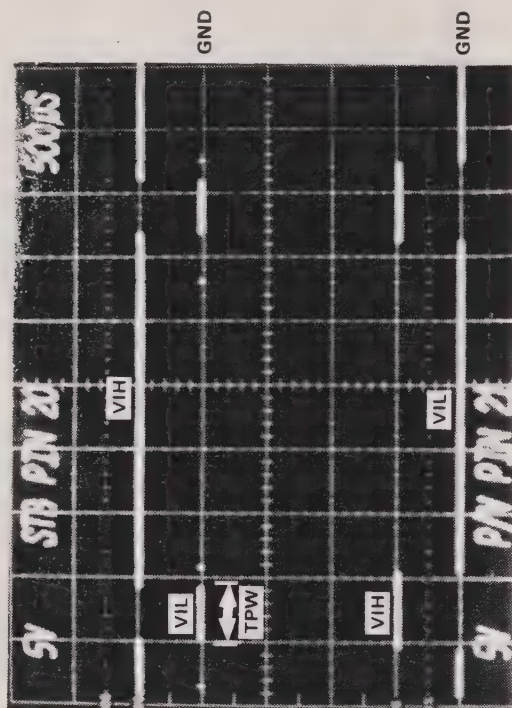
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2



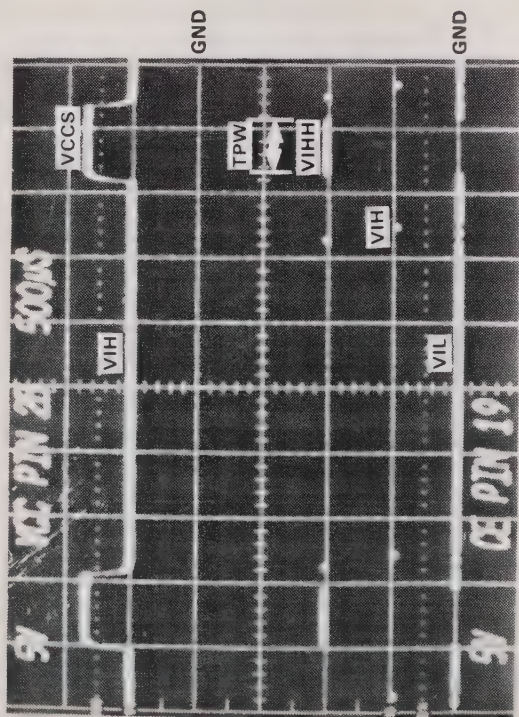
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WAVEFORM VARIABLES

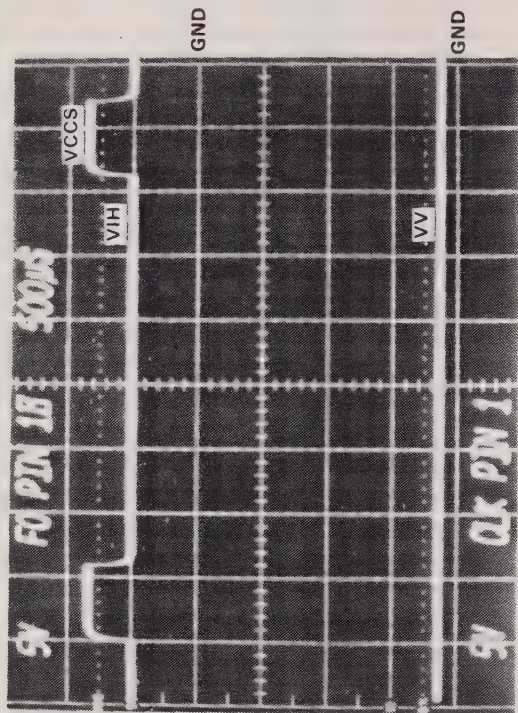
1. Oscilloscope trigger: Pin 2 or 21 of socket adapter 715-1594-2. Trigger on the positive slope. DC coupled.
2. JP1 = POS A: 1 PULSE REJECT
= POS B: 2 PULSE REJECT
3. Select calibration step 26 (AND ARRAY), pin 2
27 (OR ARRAY), pin 21
4. Load V_{cc} with 100 ohm, 1 watt resistor.
5. Fill data RAM with hex data FF. *SEE A2 JFF, 57 PAGE 12, ENTRY*
6. Pin 19: VIH
Pin 22: VIH if AND array
VIL if OR array

VARIABLE	MIN	NOM	MAX	UNIT	COMMENTS
VCCS	8.25	8.50	8.75	V	
VCCP	4.75	5.00	5.25	V	
VIHH	9.50	10.00	10.50	V	
VOP	9.50	10.00	10.50	V	
VPP	16.00	17.00	18.00	V	
VV	1.25	1.50	1.75	V	
VIH	4.75	5.00	5.25	V	
VIL	0.00	0.40	0.80	V	
TPW	300	400	500	us	
TR	10	-	50	us	

REVISIONS				DATA I/O		ISSAQUAH, WA	
ZONE	LTR	DESCRIPTION	PE.	DATE	TITLE		
	A	RELEASE	WT.	1/25/82	TIMING DIAGRAM SIGNETICS IFL FPLS AND/OR ARRAY		
					SIZE	CODE IDENT. NO.	DRAWING NO.
					B	54193	34-950-0104
					SCALE		SHEET 1/1



1



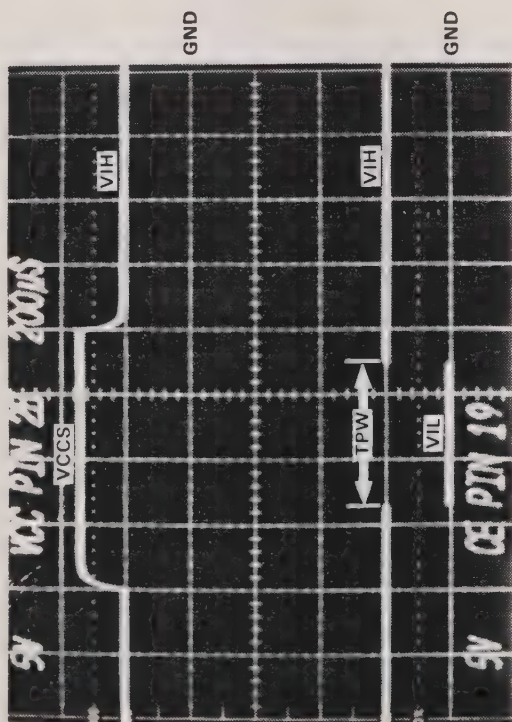
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NOTES

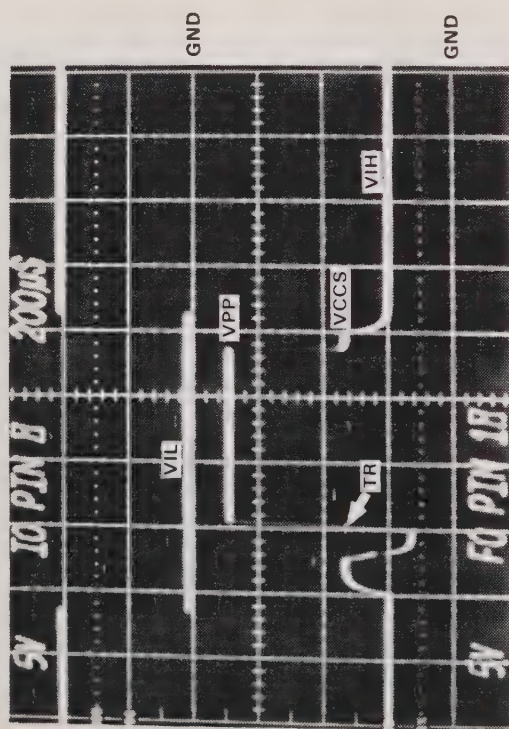
1. Oscilloscope trigger: Pin 19 of socket adapter 715-1594-2. Trigger on the positive slope. DC coupled.
2. JP1 = POS A: 1 PULSE REJECT
= POS B: 2 PULSE REJECT
3. Select calibration step 28.
4. Load V_{cc} with 100 ohm, 1 watt resistor.
5. Fill data RAM with hex data 55.

VARIABLE	MIN	NOM	MAX	UNIT	COMMENTS
VCCS	8.25	8.50	8.75	V	
VCCP	4.75	5.00	5.25	V	
VIHH	9.50	10.00	10.50	V	
VOP	9.50	10.00	10.50	V	
VPP	16.00	17.00	18.00	V	
VV	1.25	1.50	1.75	V	
VIH	4.75	5.00	5.25	V	
VIL	0.00	0.40	0.80	V	
TPW	300	400	500	us	
TR	10	—	50	us	

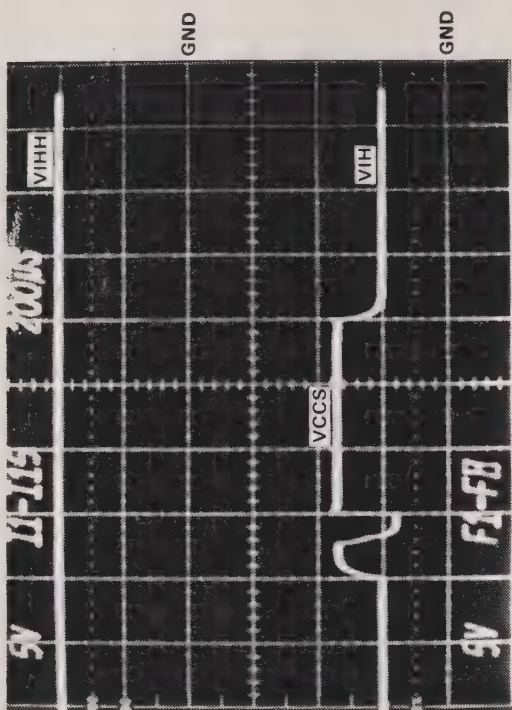
REVISIONS				DATA I/O		ISSAQUAH, WA	
ZONE	LTR	DESCRIPTION	PE.	DATE	TIMING DIAGRAM SIGNETICS IFL FPLS PR/OE FUSE		
	A	RELEASE	WT.	1/27/82			
					DRAWN BY: <i>KJ</i>		CHECKED BY: <i>GC</i>
					TITLE		
					SIZE	CODE IDENT. NO.	DRAWING NO.
					B	54193	34-950-0104
					SCALE		SHEET 1/1



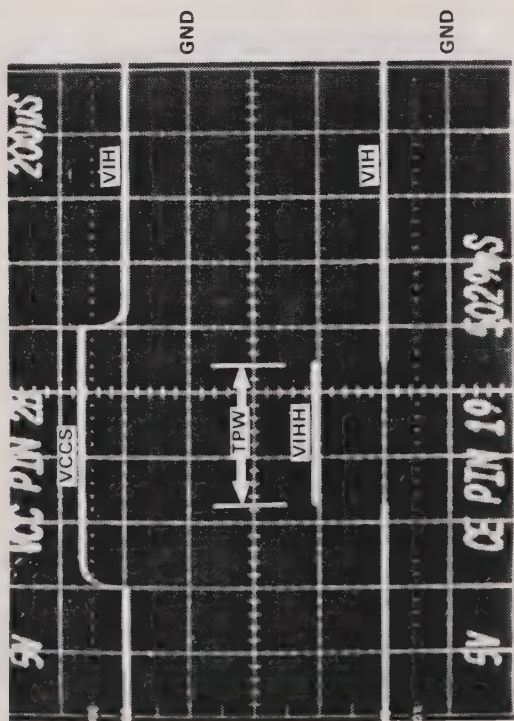
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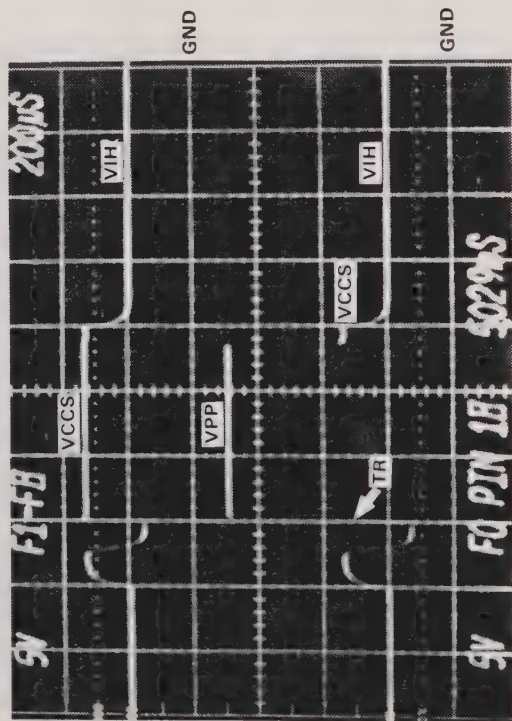
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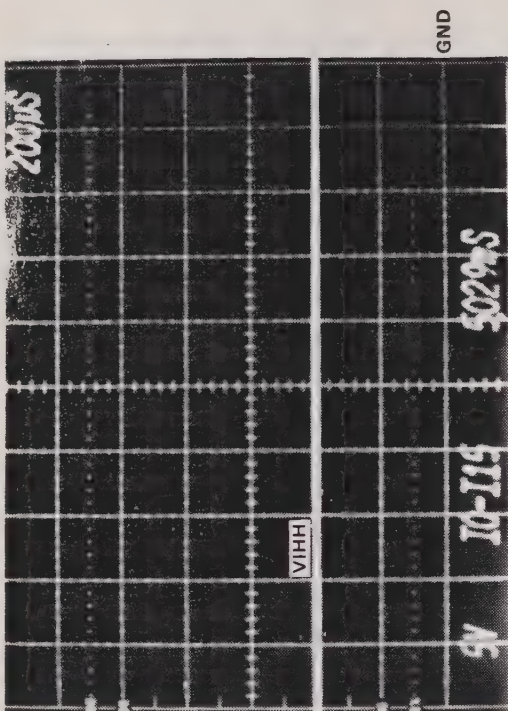
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1



2



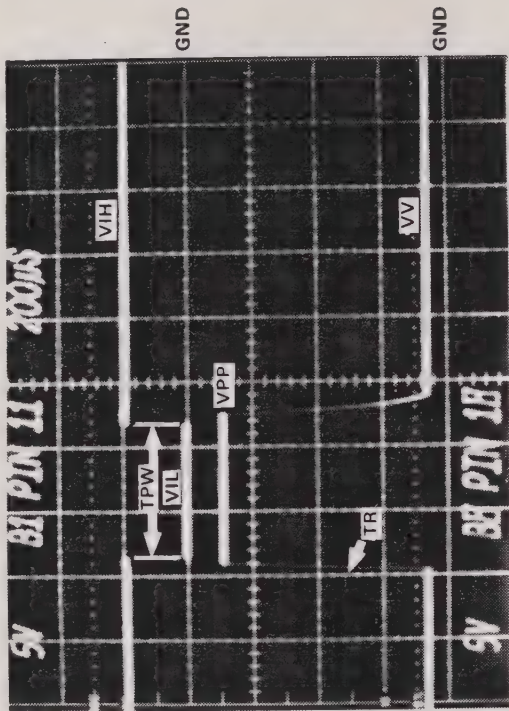
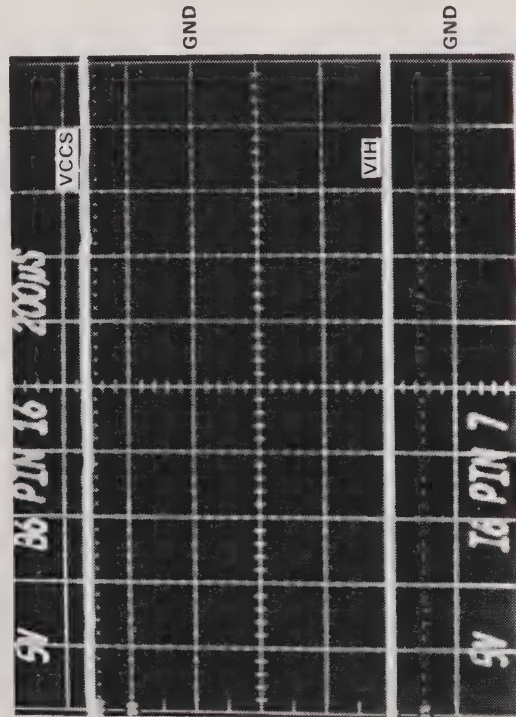
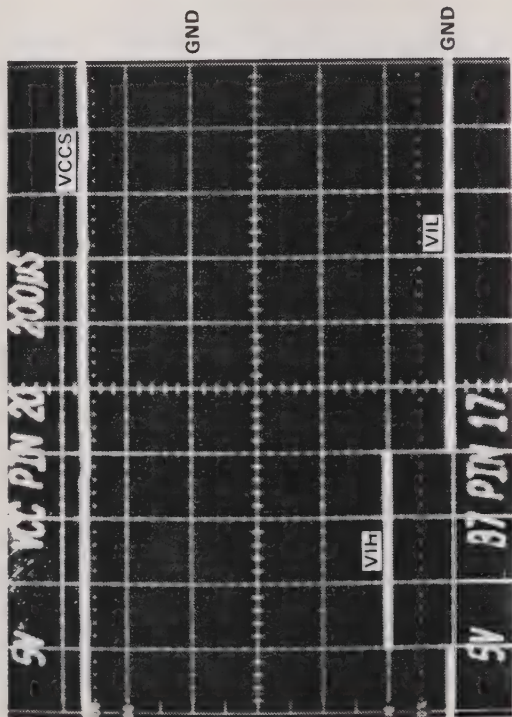
3

NOTES

1. Oscilloscope trigger: Pin 19 of socket adapter 715-1595. Trigger on the positive slope, DC coupled.
2. JP1 = POS A: 1 PULSE REJECT
= POS B: 2 PULSE REJECT
3. Select calibration step 28.
4. Load V_{CC} with 100 ohm, 1 watt resistor.
5. Fill data RAM with hex data 55.

VARIABLE	MIN	NOM	MAX	UNIT	COMMENTS
VCCS	8.25	8.50	8.75	V	
VCCP	4.75	5.00	5.25	V	
VIHH	9.50	10.00	10.50	V	
VOP	9.50	10.00	10.50	V	
VPP	16.00	17.00	18.00	V	
VV	1.25	1.50	1.75	V	
VIH	4.75	5.00	5.25	V	
VIL	0.00	0.40	0.80	V	
TPW	300	400	500	us	
TR	10	—	50	us	

[illegible]

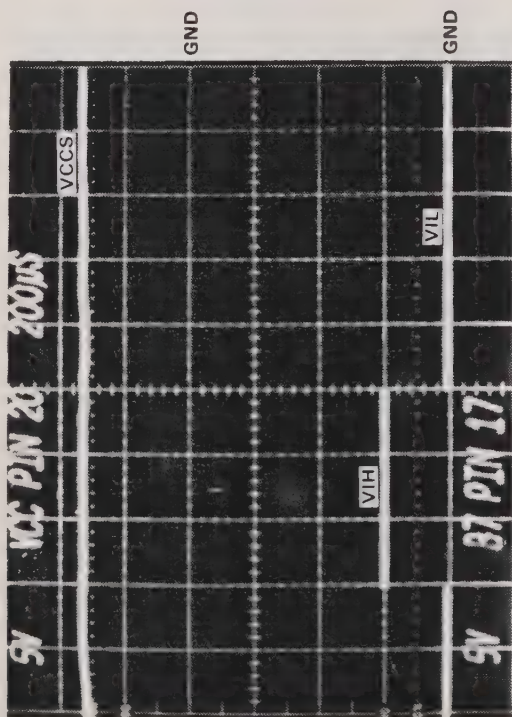


NOTES

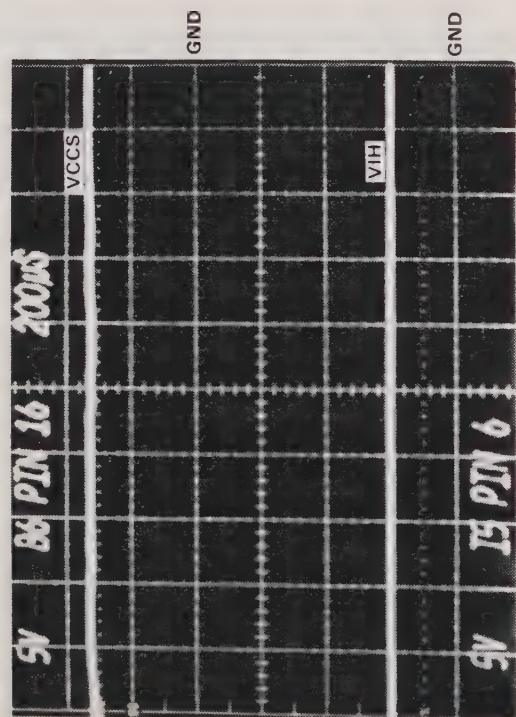
1. Oscilloscope trigger: Pin 15 of socket adapter 715-0018-001.
Trigger on the positive slope. DC coupled.
2. JP1 = POS A: 1 PULSE REJECT
= POS B: 2 PULSE REJECT
3. Select calibration step 26 (AND ARRAY)
27 (OR ARRAY)
4. Load V_{cc} with 100 ohm, 1 watt resistor.
5. Fill data RAM with hex data FF.

VARIABLE	MIN	NOM	MAX	UNIT	COMMENTS
VCCS	8.25	8.50	8.75	V	
VCCP	4.75	5.00	5.25	V	
VIHH	9.50	10.00	10.50	V	
VOP	9.50	10.00	10.50	V	
VPP	16.00	17.00	18.00	V	
VV	1.25	1.50	1.75	V	
VIH	4.75	5.00	5.25	V	
VIL	0.00	0.40	0.80	V	
TPW	300	400	500	us	
TR	10	-	50	us	

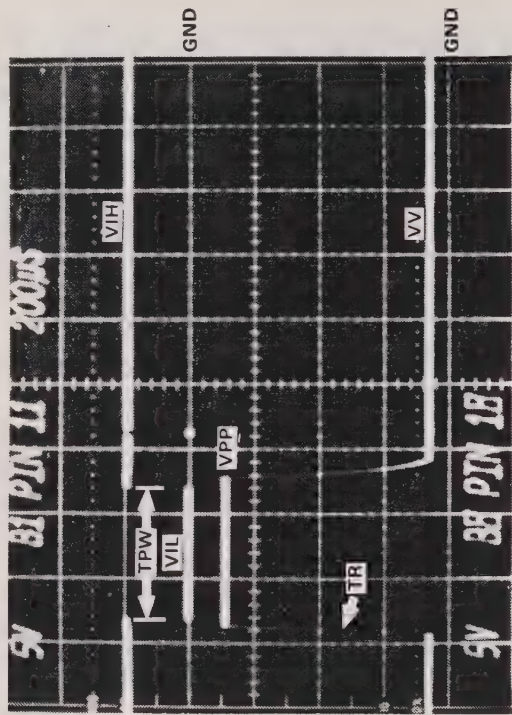
REVISIONS				DATA I/O		ISSAQUAH, WA	
ZONE	LTR	DESCRIPTION	PE.	DATE	TITLE	DRAWN BY:	CHECKED BY:
	A	RELEASE	W.T.	1/27/82	TIMING DIAGRAM SIGNETICS IFL 20 PIN FPLA AND/OR ARRAY	K	GL
					SIZE	CODE IDENT. NO.	DRAWING NO.
					B	54193	34-950-0104
					SCALE		SHEET 1/1



1



2



3

VARIABLE	MIN	NOM	MAX	UNIT	COMMENTS
VCCS	8.25	8.50	8.75	V	
VCCP	4.75	5.00	5.25	V	
VIH	9.50	10.00	10.50	V	
VOP	9.50	10.00	10.50	V	
VPP	16.00	17.00	18.00	V	
VV	1.25	1.50	1.75	V	
VIH	4.75	5.00	5.25	V	
VIL	0.00	0.40	0.80	V	
TPW	300	400	500	us	
TR	10	—	50	us	

1. Oscilloscope trigger: Pin 6 of socket adapter 715-0018-001. Trigger on the positive slope. DC coupled.
2. JP1 = POS A: 1 PULSE REJECT
= POS B: 2 PULSE REJECT
3. Select calibration step 28.
4. Load V_{CC} with 100 ohm, 1 watt resistor.
5. Fill data RAM with hex data FF.

ISSAQUAH, WA

DATA I/O

DRAWN BY:

CHECKED BY:

**TIMING DIAGRAM
SIGNETICS IFL
20 PIN FPLA
OUTPUT POLARITY**

CODE IDENT. NO.	DRAWING NO.
-----------------	-------------

SIZE

54193

34-950-0104

SCALE

SHEET 1/1

SECTION 5

MAINTENANCE

5.1 CLEANING

Inspect the Logic Pak regularly, inside and out, for accumulated dust and dirt. Dust on the circuit boards is most easily removed with a blast of compressed air. Dust and dirt can be wiped off the outside with a damp cloth. Do not use any abrasive chemical.

5.2 INSPECTION

Periodic inspection of the Logic Pak can be a hedge against malfunction. A good time to schedule an inspection is before a troubleshooting or calibration. Check cable connections, card seating, mounting of discrete components, etc., for shorts, opens, or unstable continuity.

Particular care is required if heat damaged components are found. It is important to find and correct the cause of overheating in order to prevent further damage.

SECTION 6

CIRCUIT DESCRIPTION

6.1 INTRODUCTION

The Logic Pak consists of three cards connected by a cable and housed within the card carrier. These cards provide the interface between the device and the programmer and provide the signals necessary to program and verify devices. Figure 6-1 is the system block diagram. The cards obtain address control, bit information, and raw programming voltages from the programmer's central processing unit (CPU). Software, carried in the PROMs in the programming module, controls the programming algorithm which burns the device fuses, as well as the data entry and RAM formatting routines.

Appendix C contains the schematic diagrams of the programming module's three cards. Each card is described in detail in the following sections and accompanied by a block diagram.

6.2 ANALOG CARD #1

This card houses the output drive circuitry, comparators, data buffers, V_P and $\widehat{V_{OP}}$ generators, V_{CC} generator, V_{FE} switch, overcurrent memory, and backwards-device test circuitry. The following paragraphs explain the operation of the circuits in detail. Figure 6-2 is a block diagram of the card.

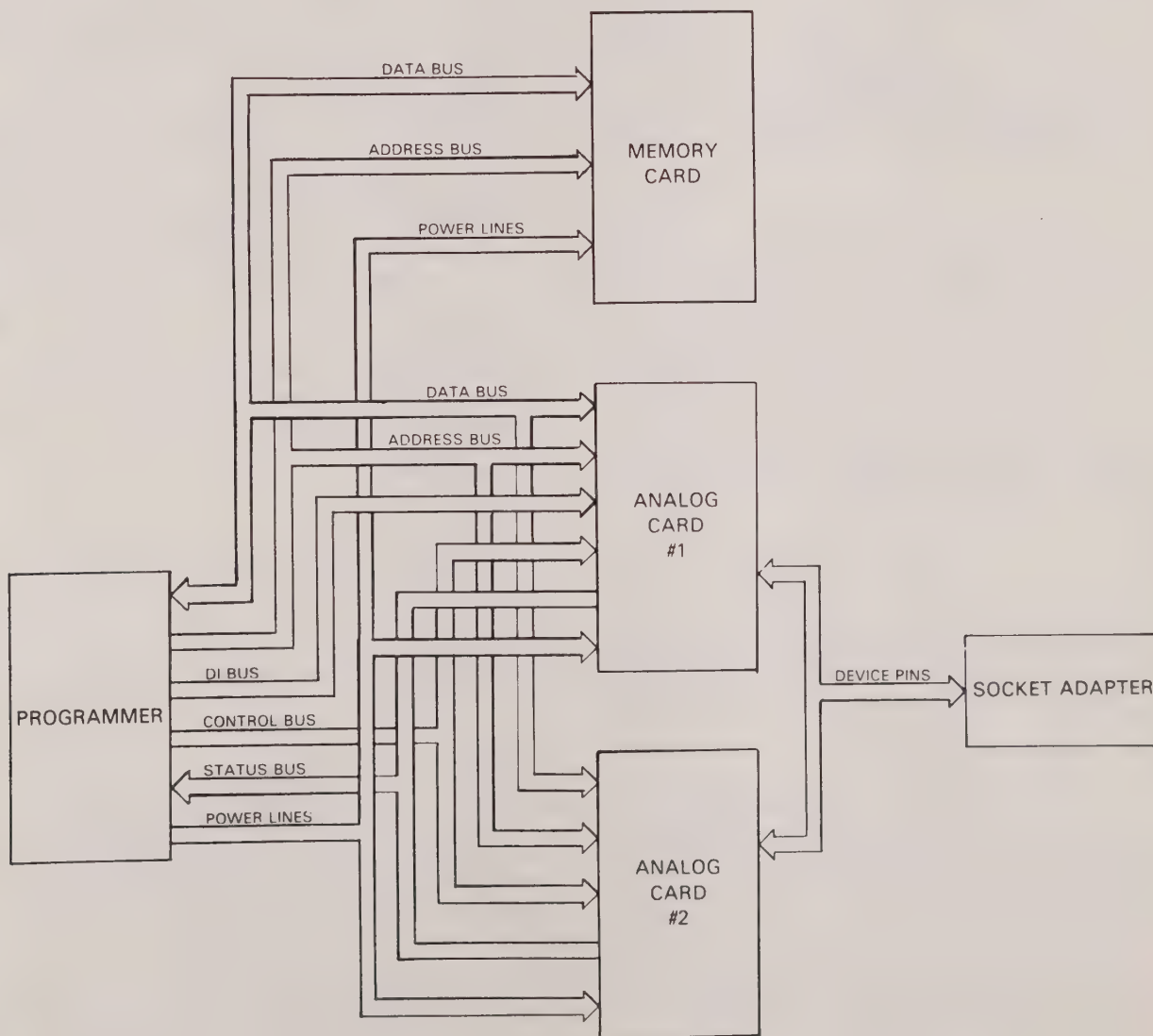


Figure 6-1. System Block Diagram

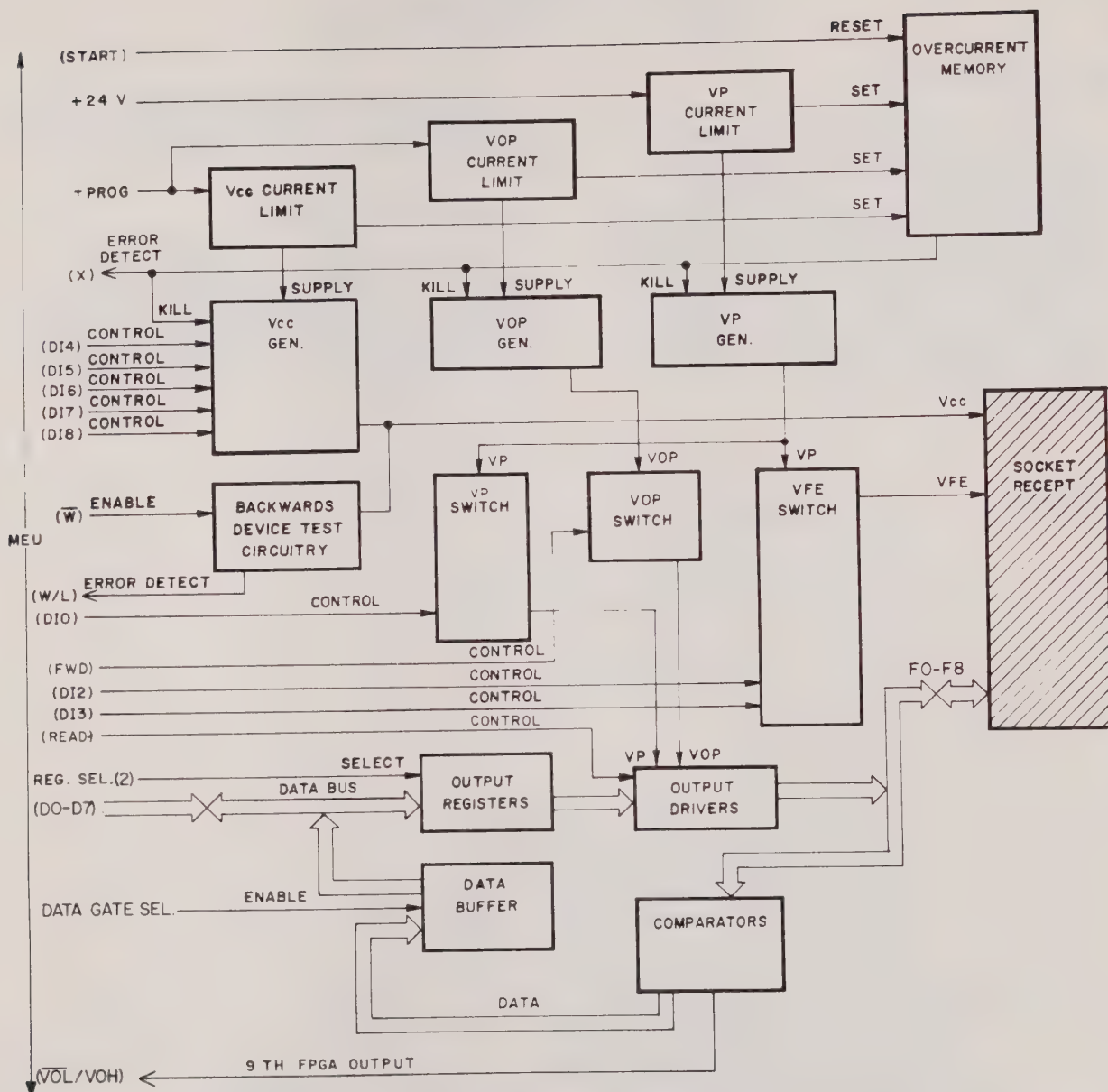


Figure 6-2. Block Diagram, Analog Card #1

6.2.1 OUTPUT REGISTERS

The two octal registers are enabled by the processor via the decode circuitry on Analog Card #2. These registers store two 8-bit bytes of data that control the 16 lines to the output drivers.

6.2.2 OUTPUT DRIVERS

The output drivers are tri-level circuits with two of the three levels obtained by separate current sources and current sink drivers.

The source drivers consist of buffers driving PNP switches. The emitters of the switches are connected to the

Vop generator and the Vp switch. When turned on, the PNP switches send the programming voltage to the device. This level is Vop when the Vp switch is off and the Vop switch is on. The level is Vp when the Vp switch is on. The output sinks are eight high current drivers. These provide the TTL 0 level for addressing. The TTL 1 level is obtained by turning both the source and the sink drivers off and letting the pullup resistors set the output level to 5 V.

6.2.3 COMPARATORS AND DATA BUFFER

The comparators provide TTL outputs from a comparison of the device output and a reference level. Outputs are then fed to the data buffer. Enabling the data

buffer allows the programmer to read the states of the device outputs for verification.

6.2.4 V_P GENERATOR

The V_P generator consists of a TL430 shunt regulator (VR1) which controls a Darlington pass transistor (Q3). Feedback is provided to the TL430 by a voltage-adjusting potentiometer (R3). Current limiting occurs when the current through R3 creates enough voltage drop to turn on Q1. The output of Q1 sets the overcurrent memory.

6.2.5 V_{OP} GENERATOR

This supply is of the same design as the V_P generator. The only differences are in the output voltage (set by R29) and the current limit threshold. Current limiting happens when Q19 is turned on by the voltage drop across R33.

6.2.6 V_{CC} GENERATOR

The 5-level V_{CC} generator consists of an IC regulator (U1) driving a pass transistor (Q5). Four of the five V_{CC} levels are preset by potentiometers (R51-R54). The fifth V_{CC} output level is 0 V (V_{CC} Kill) with no adjustment. Current limiting occurs when the emitter-base junction of Q18 is forward-biased by the voltage drop across R26. The output of Q18 sets the overcurrent memory. The V_{CC} generator's output voltage rise time is set by the value of C7.

6.2.7 V_P SWITCH

This switch, when on, sends the V_P level to the output drivers. The switch consists of two PNP transistors (Q16 and Q17). The rise time is set by the RC value of R34 and C6.

6.2.8 V_{FE} SWITCH

This switch provides two voltages to the Program pin of the IFL device. The two levels are V_P and V_V . Active pullup circuitry, consisting of transistors Q14 and Q15, provides the V_P level. The RC value of R8 and C5 sets the V_P rise time. When the pullup circuit is off, the clamping network of CR2, CR3, and R4 clamps the switch output to the V_V level. During an overcurrent condition, the pullup circuit is held off by the overcurrent memory.

6.2.9 V_{OP} SWITCH

This switch sends the level of the V_{OP} generator to the emitters of the output switches. The circuitry is identical to the V_P switch described above.

6.2.10 OVERCURRENT MEMORY

When a current limit condition is detected by any one of the generators, base current is applied to Q22 of the overcurrent memory. This transistor is the NPN of an SCR memory. Turning on the NPN applies base drive to the PNP; the PNP turns on, providing drive for the NPN. This

stable state remains until the NPN is turned off via the Start line from the control register. Output from this memory is used to shut down the power supplies and to signal the processor that an overcurrent condition exists.

6.2.11 BACKWARDS-DEVICE TEST CIRCUITRY

A comparator and a saturated switch are used for the backwards-device tests. The comparator input and switch output are tied to the V_{CC} pin of the device. The switch is turned on, connecting the V_{CC} pin to 5 V through a resistor. If the device is inserted backwards, the voltage drop across R62 creates a voltage less than the comparator reference. The comparator outputs a TTL 0, which is detected to flag an error. Further operation is prevented, protecting the device.

During this test, all input and output device pins are held at the TTL 1 level and the V_{CC} generator is held off.

6.3 ANALOG CARD #2

This card houses the device input-drive circuitry, the input-drive voltage generator (V_{IHH}), PROM and RAM memory, and the decode circuitry. Figure 6-3 is a block diagram of this card.

6.3.1 INPUT REGISTERS

These four octal registers are enabled by the decode circuitry. The registers store four, 8-bit bytes of data that control the 32 lines to the input drivers.

6.3.2 INPUT DRIVERS

The input drivers consist of four 75367 quad MOS drivers. These circuits output the V_{IHH} generator and TTL 0 levels. A third level, TTL 1, is accomplished by allowing the pullup resistors to set the levels to 5 V when the drivers are disabled.

6.3.3 V_{IHH} GENERATOR

The V_{IHH} generator consists of a TL430 shunt regulator driving a Darlington pass transistor. Feedback is provided to the TL430 by the voltage-adjusting potentiometer (R4). In the case of an overcurrent condition, Q3 turns on, setting the overcurrent memory. The overcurrent memory holds the base of the pass transistor low.

6.3.4 DECODE CIRCUITRY

The decode circuitry consists of two PROMs, one 256 x 4 (U17) and one 32 x 8 (U18). These monitor the address bus, providing enables to the registers, data gates, and memory devices that connect to the data bus. The PROM outputs are clocked with $\overline{V_{\phi 02}}$ so that these devices are active only during that time.

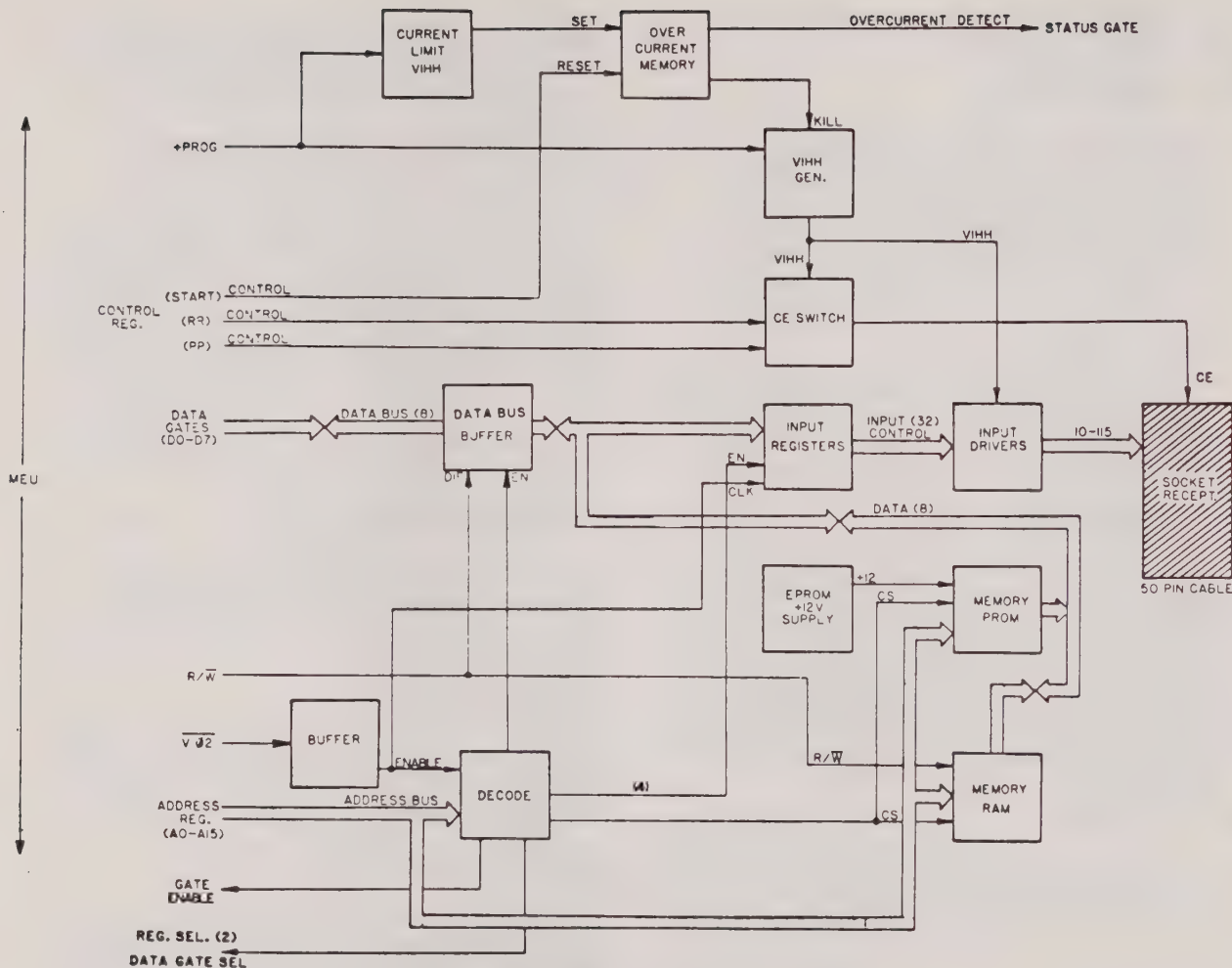


Figure 6-3. Block Diagram, Analog Card #2

6.3.5 PROM AND RAM MEMORY

Two 2716 EPROMs store the programming software. This software controls all Verify, Program, and calibration operations. A 128 x 8 RAM provides scratch-pad storage for software operations.

6.3.6 DATA BUS BUFFER

Data from RAM and PROM is sent to the bidirectional data bus buffer. The buffer sends and receives data from the data bus and outputs to the input registers from the data bus.

6.3.7 CE DRIVER

The CE driver is identical to the input drivers previously described, providing three levels to the CE and PR/OE pins of the devices.

6.3.8 OVERCURRENT-DETECT CIRCUITRY AND OVERCURRENT MEMORY

The VIHH generator uses foldback current limiting. When the current limit is reached, the overcurrent memory is set, shutting down the supply. (See paragraph 6.2.10.) Current limit is detected when Q3 is biased by the voltage drop across R6.

6.4 MEMORY CARD

The Memory Card is shown in block diagram form in Figure 6-4. PROMs which store logic entry software are contained on the Memory Card. These PROMs connect to the address bus directly and to the data bus through data buffers. Monolithic regulator Q1 is the 12 V source for the 2716 PROMs.

Two PROMs and a latch comprise the primary decoder. The PROMs connect to 12 higher-order address lines and the R/W line. A 1-of-8 decoder, timed with V₀₂, provides the secondary decoding for the software PROMs.

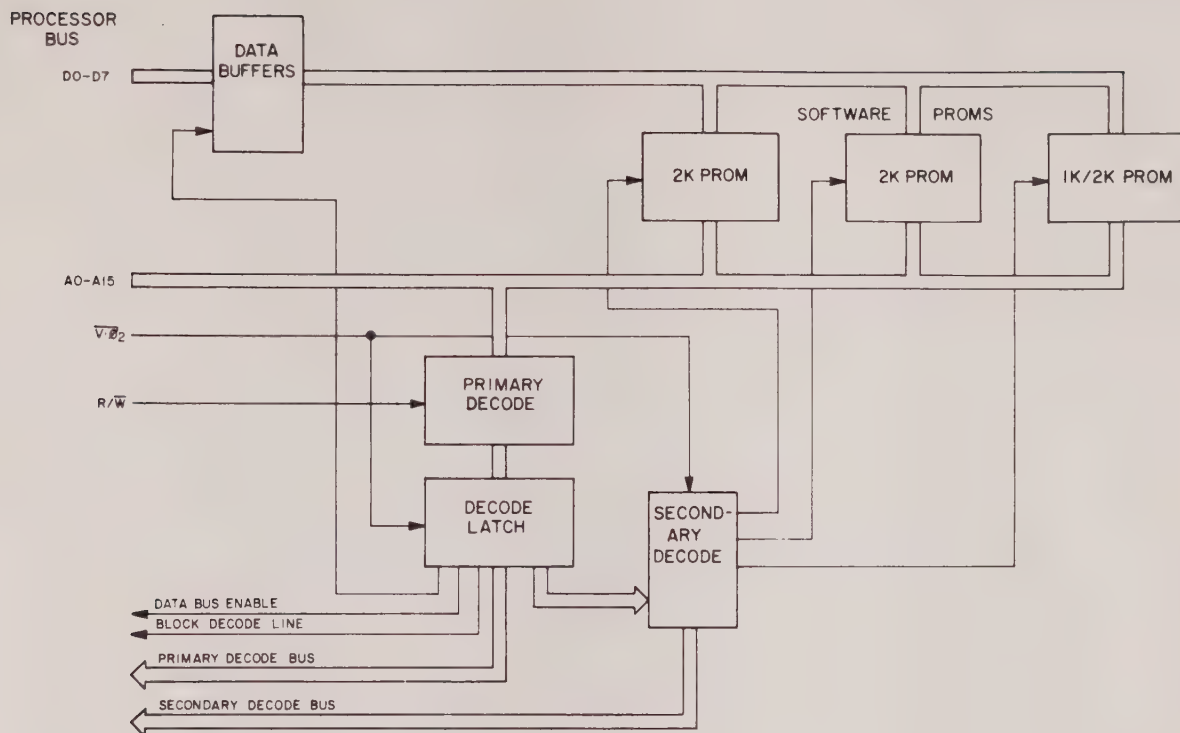
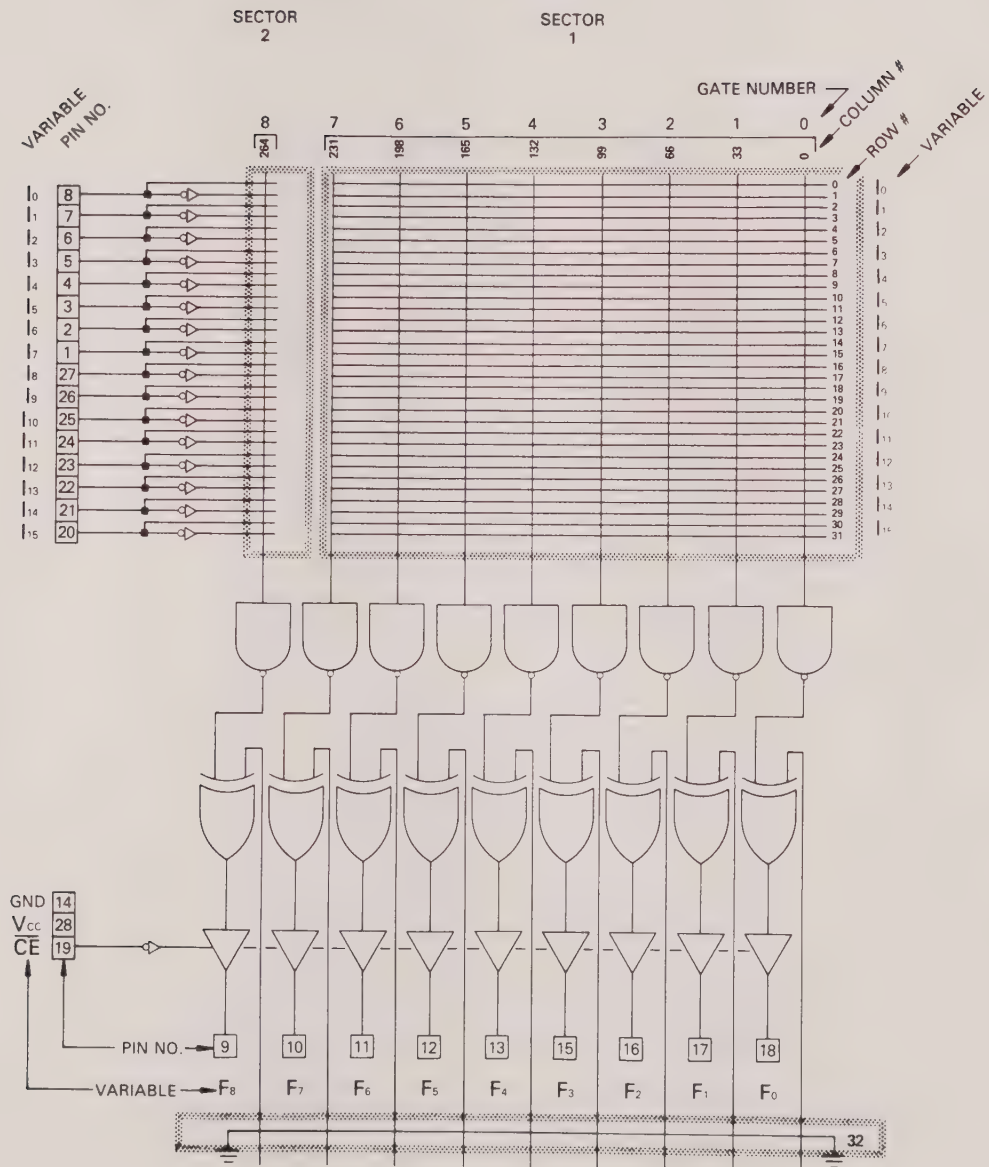


Figure 6-4. Block Diagram, Memory Card

APPENDIX A

LOGIC DIAGRAMS

FPGA LOGIC DIAGRAM



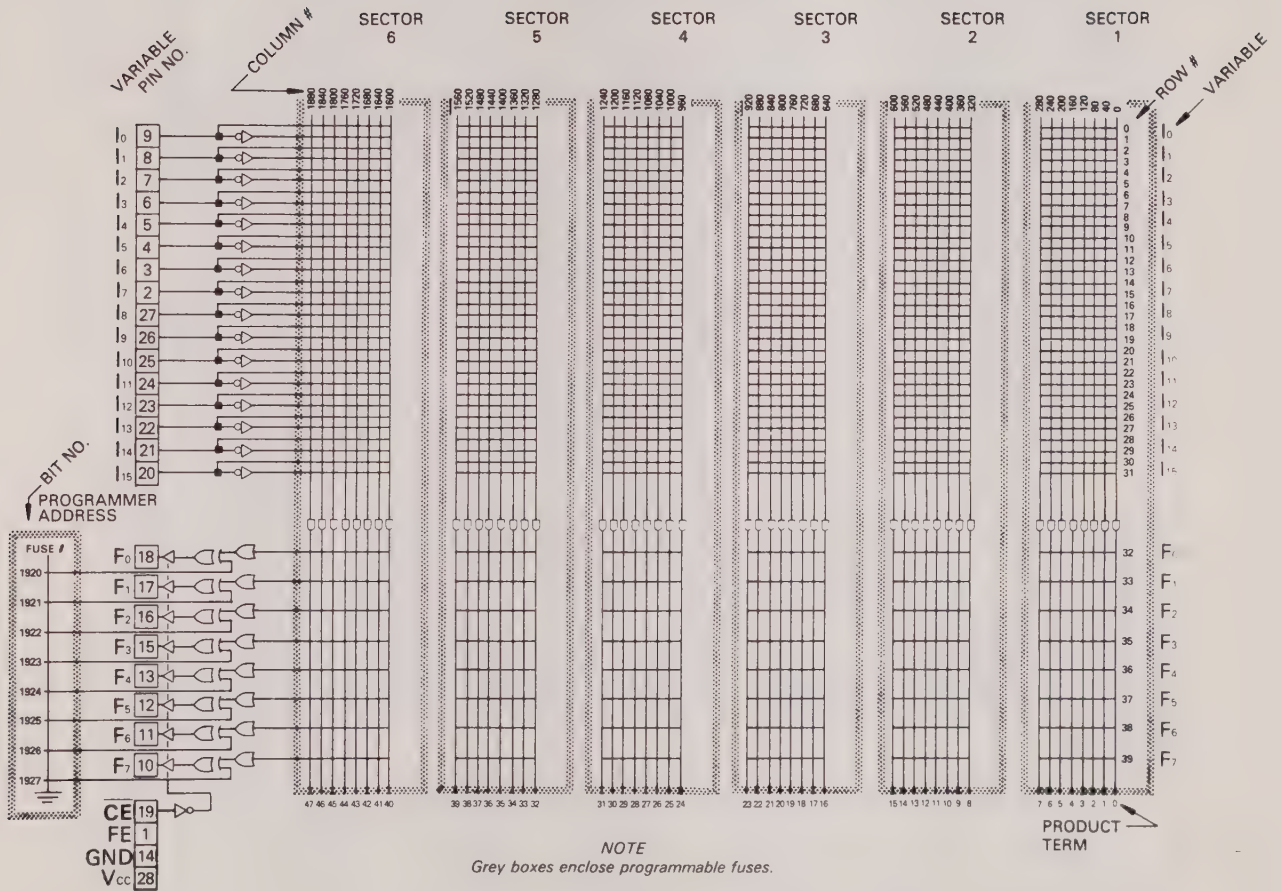
NOTE
Grey boxes enclose programmable fuses

Column # + Row # = Fuse #
Example: 33 + 11 = 44

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Figure A-1

SERIES 28 FPLA LOGIC DIAGRAM



Column # + Row # = Fuse #
Example: 240 + 5 = 245

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Figure A-2

SERIES 28 FPRP LOGIC DIAGRAM

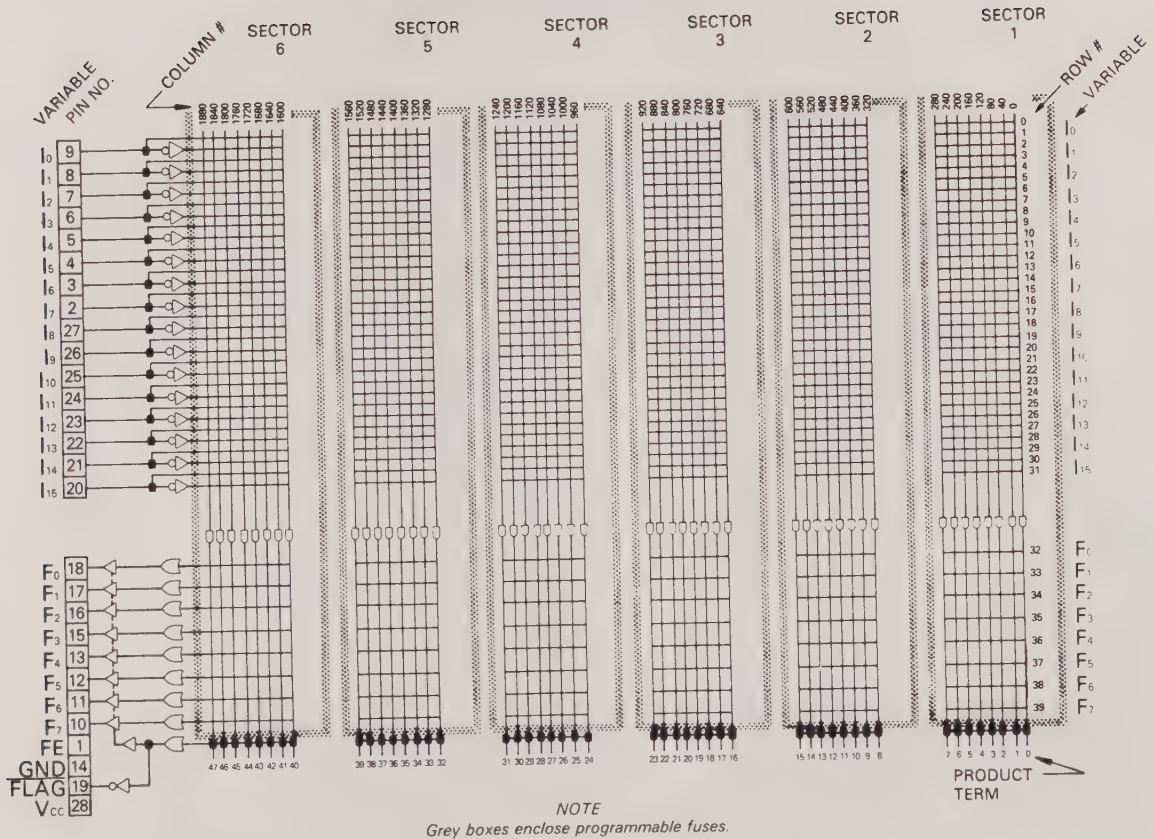


Figure A-3

SERIES 28 FPLS LOGIC DIAGRAM

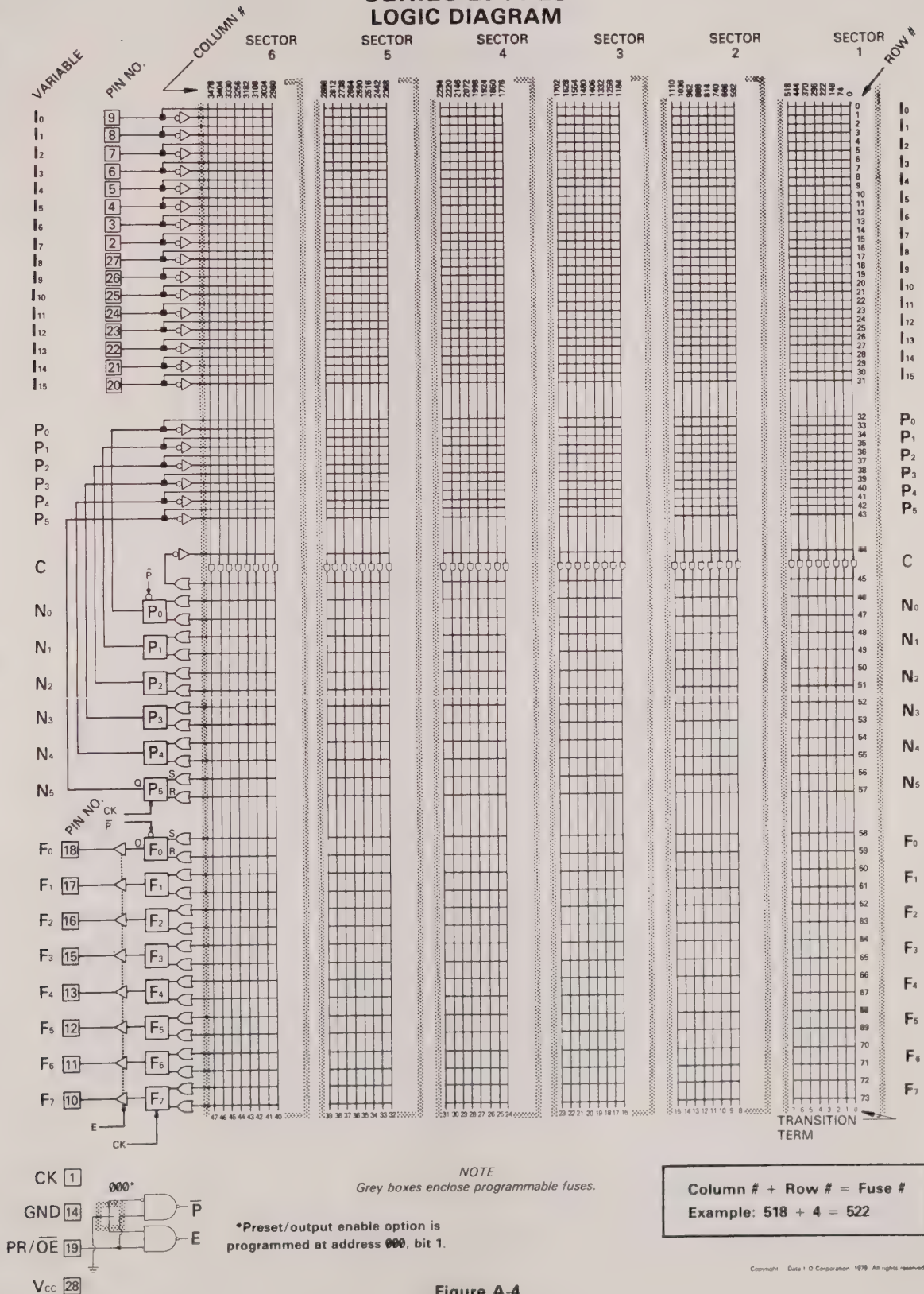


Figure A-4

SERIES 20 FPLA LOGIC DIAGRAM

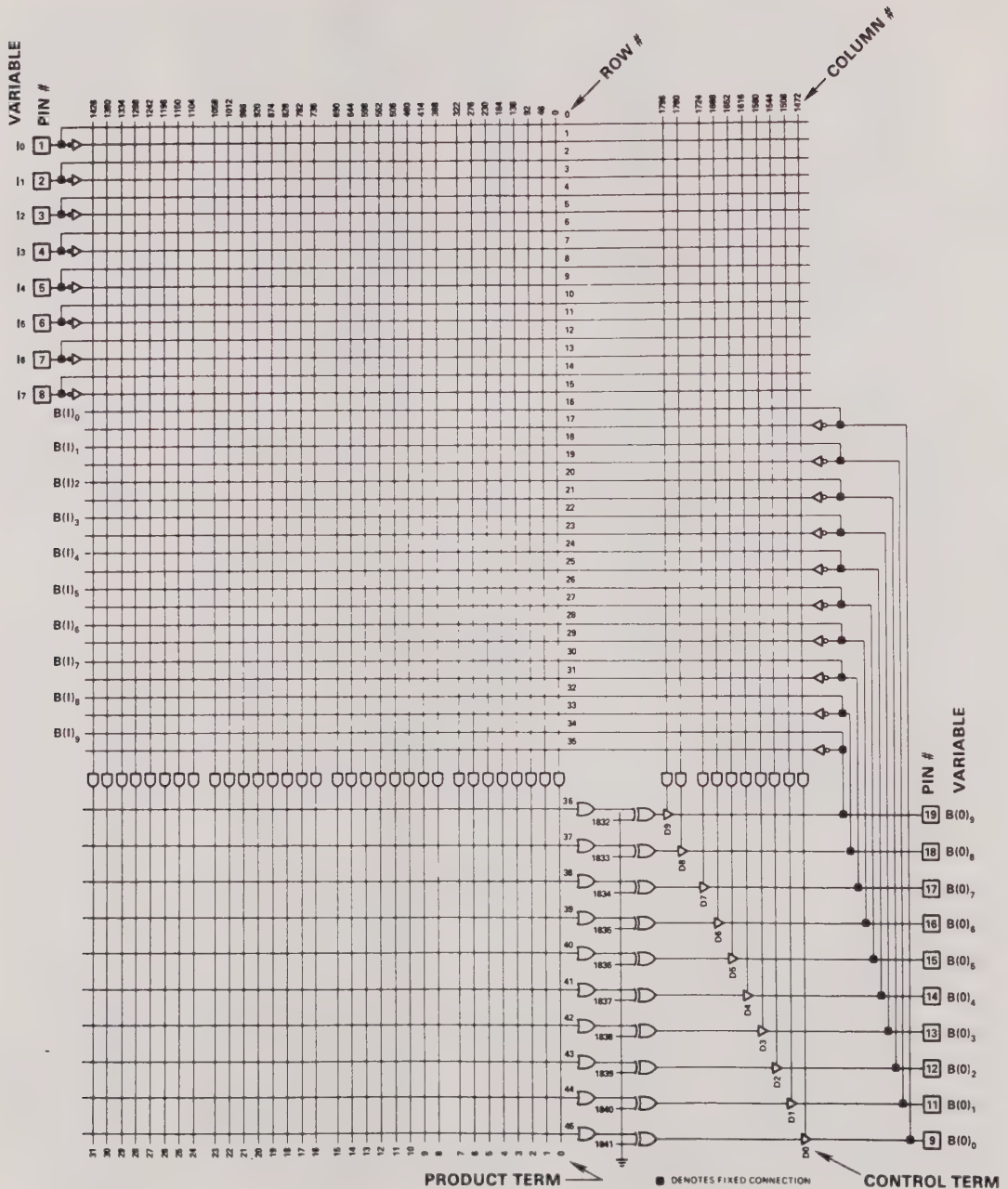


Figure A-5

APPENDIX B

REFERENCE MATERIAL

Table B-1. Glossary

Table B-2. Abbreviations

Table B-3. Cross-Reference Chart of Number Bases

Table B-4. ASCII and IEEE Code Chart

Table B-5. ASCII Control Characters

Table B-1. Glossary

address field. Optional set of control characters in a data translation format. It defines the address of the next data byte.

address offset. A 4-digit hex value subtracted from addresses on input and then added to addresses output from the programmer. The result is added to the begin device address or begin RAM address as applicable.

begin device address. The first device address from which or to which data is being transferred.

begin RAM address. The first address of the programmer data RAM from which or to which data is to be transferred.

blank check. A test performed by a programmer to detect the presence of any programmed bits. A device with no programmed bits is "blank."

block size. The hexadecimal number of bytes to be transferred in a data transfer.

bootstrap. The basic software routine which performs initial power-up machine checks and prepares the machine to receive and respond to operating system instructions.

configuration number. A 4-digit hex number that identifies the software revision level of the programmer.

data translation format. Form in which the translator software accepts input data. Also the form for data output by the unit.

default value. The value the unit uses for a parameter unless the operator specifies another value.

device. Any PROM, EPROM, MOS PROM, or programmable logic array.

end code. Character in a data translation format which signals the completion of a data transfer.

error code. A code which signals specific errors to the operator.

Family and Pinout Codes. Two-digit codes used by some Data I/O programming modules to identify programming variables including pinout, address limit, and programming algorithms.

full duplex. Simultaneous two-way independent transmission in both directions.

generic family. Devices of different memory size developed by a manufacturer that require the same programming

voltages, currents, and timing relationships. They can be programmed by the same programming module.

handshaking. The required sequence of signals for communication between two units. The I/O bus protocol for a unit defines its handshaking requirements. This is especially true for asynchronous I/O systems in which each signal requires a response to complete an I/O operation.

half duplex. Transmission alternately in either direction but not both directions simultaneously.

illegal-bit test. A test performed by a programmer to detect the presence of any programmed bits of incorrect polarity (illegal bits).

logic gate. Digital circuits with two or more logic inputs and one output, with a logic level determined by the logic levels present at the inputs. The basic logic gates are:

OR produces a 1 (hi) when one or more inputs are 1.

AND produces a 1 only when all inputs are 1.

NOR produces a 0 (low) when any input is 1.

NAND produces a 0 only when all inputs are 1.

EX-OR produces a 1 only when the two inputs are at different levels.

EX-NOR produces a 1 only when the inputs are at the same logic level.

mode. A software routine in a machine, characterized by a specific automatic sequence of steps.

nibble. One half of an 8-bit byte.

programming module. Generic term for Data I/O Programming Pak, Program Card Set, UniPak, Gang Module, FPLF Pak, MOS Pak, IFL Pak, and other programming electronics.

record size. The number of bytes printed on a line of a teletype or other printer; or the number of bytes printed on a paper tape before another address field is printed.

scratch pad memory. The internal memory used for performing calculations.

Select Function. (Also Select Code) A 2-digit hex number used to specify data translation formats, serial interface operations, or certain RAM data manipulations.

start code. Character in a data translation format which signals the beginning of a data transfer.

sum-check. A summation of bits calculated according to the rules of simple addition and usually expressed as a

4-digit hex number; any carry from the most significant bit or digit is discarded. A sum-check is used to verify the integrity of data transfers.

HEX DATA	BINARY DATA
84	1000100
C1	11000001
62	01100010
24	00100100
01CB	0000 0001 1100 1011
↑	↑
Sum-check in hexadecimal notation	Sixteen-bit binary sum-check

Figure B-1. Sample Sum-check Calculation

truth table. (Also function table.) A table used to analyze logic gates by showing all the input and output possibilities.

waveforms (programmable). The graphical representation of the timing and magnitude of programming pulses. If the programming waveforms are not kept within tolerance, programming yield is jeopardized.

word limit. The highest address in a device. For example, the word limit of a 1Kx8 device is 1K (or hex 3FF).
Synonymous with address limit.

word width. The number of bits in a byte or word (4 or 8).

Table B-2. Abbreviations

The following is a list of abbreviations commonly used in Data I/O Instruction manuals.

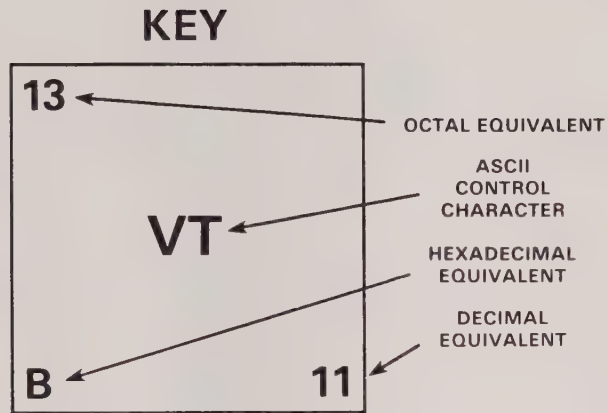
A₄ - address line 4
 ADDR - address
 BC - bin count, number of bins
 BR - bridge rectifier
 C - capacitor
 CE - Chip Enable
 Clk - clock
 Clk. Inh. - clock inhibit
 Cntl. - control
 Cont. - control
 CR - diode
 CTS - Clear To Send
 D₅ - data line 5
 DAC - Digital to Analog Converter
 DC - division count, number of partitions
 DCD - Data Carrier Detect
 DCU - Data I/O Data Control Unit
 DI₂ - data input 2
 DIR - Directory
 DO₂ - data output 2
 DS - display
 DSR - Data Set Ready
 DTR - Data Terminal Ready
 DVM - digital voltmeter
 Emul - emulate
 ERR - error
 ESC - escape
 F - fuse
 FC - Translation Format Code
 FFPP - Family Code (FF) and Pinout Code (PP)
 FIP - Fluorescent Indicator Panel
 FPGA - Field Programmable Gate Array
 FPLA - Field Programmable Logic Array
 FPLS - Field Programmable Logic Sequencer
 FPRP - Field Programmable ROM Patch
 FRME - frame
 Fwd. - Forward
 Gnd. - Ground
 HLT. - Halt
 HV - high voltage
 ID₄ - identification line 4
 IFL - Integrated Fused Logic
 I/O - Input/Output
 IRQ - Interrupt Request

J - jack or connector
 JP - jumper
 K - relay
 LIM - limit
 LSB - Least Significant Bit
 LSD - Least Significant Digit
 MSB - Most Significant Bit
 MSD - Most Significant Digit
 NMI - Non-Maskable Interrupt
 NO CONT SECT - No Contiguous Sector
 Oper. - operate
 PA₁₅ - programmer address line 15
 PAK - programming module
 PCS - Program Card Set
 PD₆ - programmer data line 6
 PN - Part Number
 PR/ $\overline{OE}$ - Preset/Output Enable
 Prog - Program
 Prog. Pulse - Program Pulse
 PROM - Programmable Read Only Memory
 Q - transistor
 R - resistor
 RAM - Random Access Memory
 Read Inh. - Read Inhibit
 Rec. - receive
 Rev. - reverse
 RP - resistor pack
 RST - Reset
 R/ $\overline{W}$ - Read/Write
 RX - Receive Data
 S - switch
 TOR - Turn On Reset
 TX - Transmit Data
 U - integrated circuit device
 $\overline{V\bullet02}$ - the "AND"-ing of the Valid Memory Address line and the phase 2 line
 Ver. A - Verify pass A
 Ver. B - Verify pass B
 VFY - verify
 VMA - Valid Memory Address
 VR - Voltage Regulator
 VREF - Voltage Reference
 W/L - Word Limit
 Write Inh. - Write Inhibit

Table B-3. Cross-Reference Chart of Number Bases

Binary	Octal	Hexadecimal	Decimal	Standard Abbreviation
0000	0	0	0	
0001	1	1	1	
0010	2	2	2	
0011	3	3	3	
0100	4	4	4	
0101	5	5	5	
0110	6	6	6	
0111	7	7	7	
1000	10	8	8	
1001	11	9	9	
1010	12	A	10	
1011	13	B	11	
1100	14	C	12	
1101	15	D	13	
1110	16	E	14	
1111	17	F	15	
0001 0000	20	10	16	
0010 0000	40	20	32	
0100 0000	100	40	64	
1000 0000	200	80	128	
0001 0000 0000	400	100	256	
0010 0000 0000	1000	200	512	
0100 0000 0000	2000	400	1,024	1K
1000 0000 0000	4000	800	2,048	2K
1100 0000 0000	6000	C00	3,072	3K
0001 0000 0000 0000	10000	1000	4,096	4K
0001 0100 0000 0000	12000	1400	5,120	5K
0001 1000 0000 0000	14000	1800	6,144	6K
0001 1100 0000 0000	16000	1C00	7,168	7K
0010 0000 0000 0000	20000	2000	8,192	8K
0010 0100 0000 0000	22000	2400	9,216	9K
0010 1000 0000 0000	24000	2800	10,240	10K
0100 0000 0000 0000	40000	4000	16,384	16K
1000 0000 0000 0000	100000	8000	32,768	32K
0001 0000 0000 0000 0000	200000	10000	65,536	64K

Table B-4. ASCII & IEEE Code Chart



7 6 5 BITS 4 3 2 1	0 0 0	0 0 1	0 1 0	0 1 1	1 0 0	1 0 1	1 1 0	1 1 1
	CONTROL		NUMBERS & SYMBOLS		UPPER CASE		LOWER CASE	
0 0 0 0	0 NUL	20 DLE	40 SP	60 0	100 @	120 P	140 1	160 p
0 0 0 1	1 SOH	21 DC1	41 !	61 1	101 A	121 Q	141 a	161 q
0 0 1 0	2 STX	22 DC2	42 "	62 2	102 B	122 R	142 b	162 r
0 0 1 1	3 ETX	23 DC3	43 #	63 3	103 C	123 S	143 c	163 s
0 1 0 0	4 EOT	24 DC4	44 \$	64 4	104 D	124 T	144 d	164 t
0 1 0 1	5 ENQ	25 NAK	45 %	65 5	105 E	125 U	145 e	165 u
0 1 1 0	6 ACK	26 SYN	46 &	66 6	106 F	126 V	146 f	166 v
0 1 1 1	7 BEL	27 ETB	47 ,	67 7	107 G	127 W	147 g	167 w
1 0 0 0	10 BS	30 CAN	50 (	70 8	110 H	130 X	150 h	170 x
1 0 0 1	11 HT	31 EM	51)	71 9	111 I	131 Y	151 i	171 y
1 0 1 0	12 LF	32 SUB	52 *	72 :	112 J	132 Z	152 j	172 z
1 0 1 1	13 VT	33 ESC	53 +	73 ;	113 K	133 [	153 k	173 }
1 1 0 0	14 FF	34 FS	54 ,	74 v	114 L	134 \ /	154 l	174
1 1 0 1	15 CR	35 GS	55 -	75 =	115 M	135]	155 m	175 }
1 1 1 0	16 SO	36 RS	56 .	76 >	116 N	136 ^	156 n	176 ~
1 1 1 1	17 SI	37 US	57 /	77 ?	117 O	137 _	157 o	177 Rubout
	Addressed Commands	Universal Commands	Listen Addresses		Talk Addresses		Secondary Addresses or Commands	

Table B-5. ASCII CONTROL CHARACTERS

ACK	acknowledge
BEL	bell
BS	backspace
CAN	cancel
CR	carriage return
DC1	playback on, CNTL Q, X-ON
DC2	record on, CNTL R, PUNCH-ON, SOM
DC3	playback off, CNTL S, X-OFF
DC4	record off, CNTL T, PUNCH-OFF, EOM
DEL	delete, rubout
DLE	data link escape
EM	end of medium
ENQ	enquiry
EOT	end of transmission
ESC	escape
ETB	end of transmission block
ETX	end of text
FF	form feed
FS	file separator
GS	group separator
HT	horizontal tabulation
LF	line feed
NAK	negative acknowledge
NUL	null
RS	record separator
SI	shift in
SO	shift out
SOH	start of heading
STX	start of text
SUB	substitute
SYN	synchronous idle
US	unit separator
VT	vertical tab

APPENDIX C SCHEMATICS

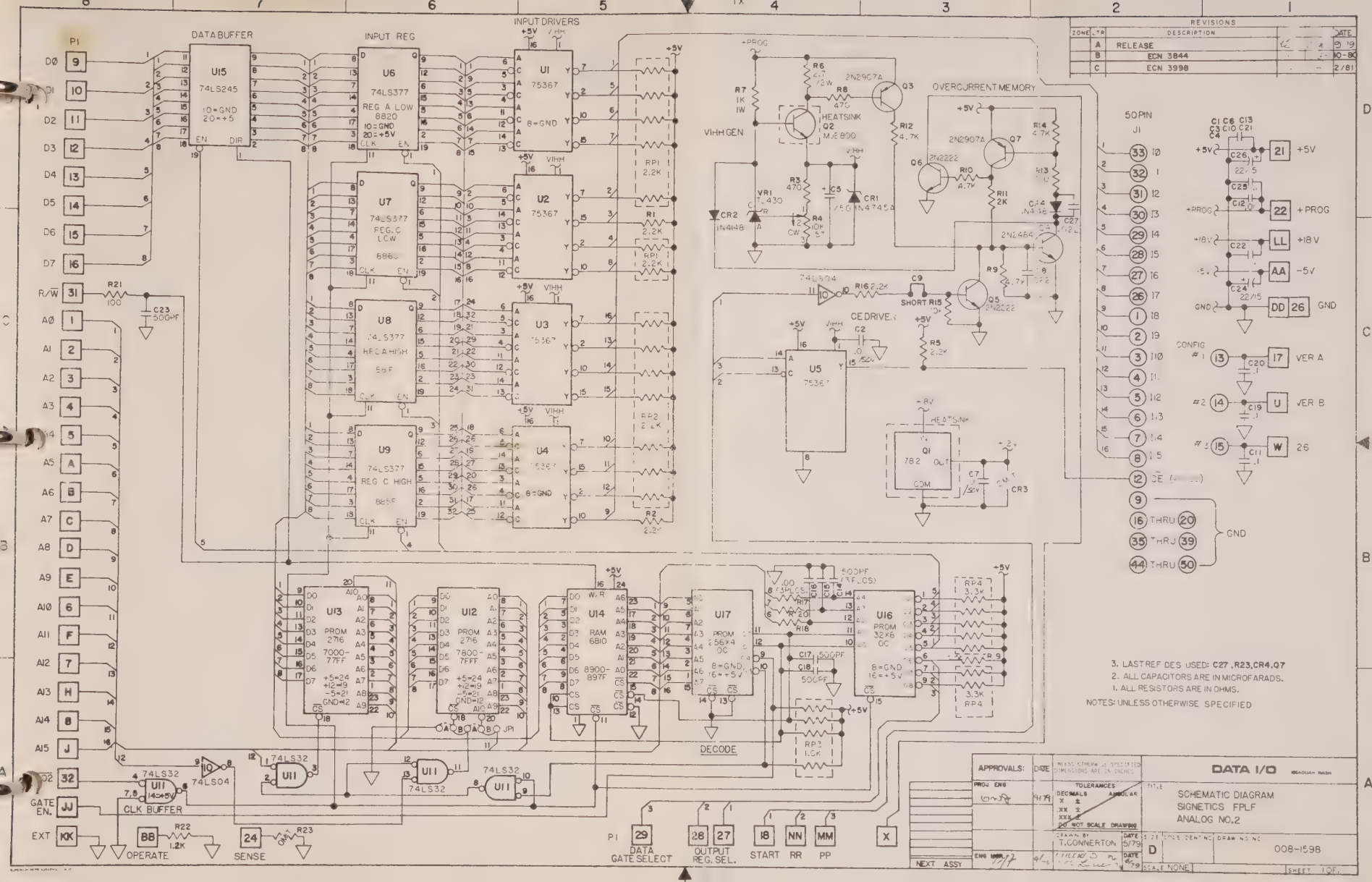
008-1542
008-1598
008-1996-1
008-1999

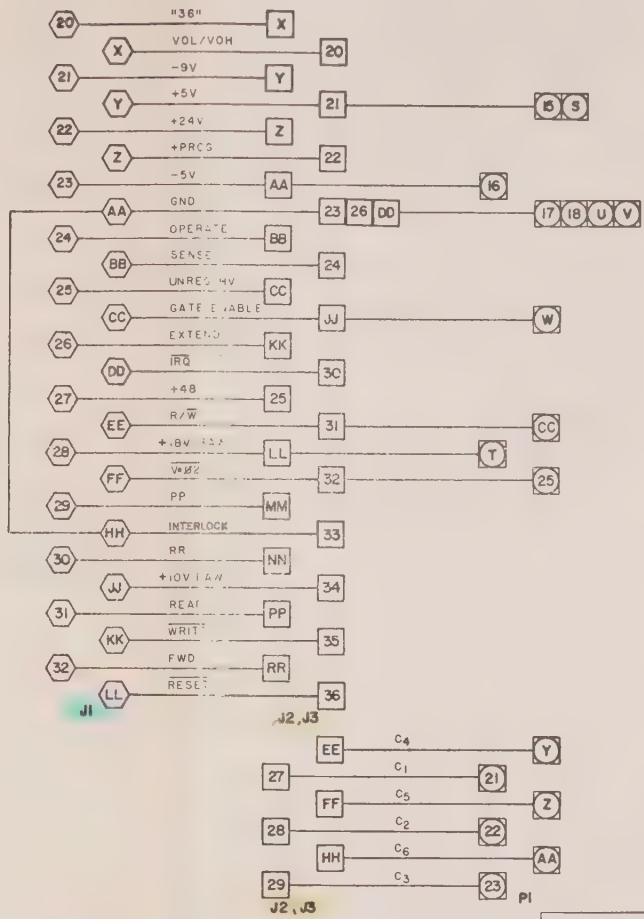
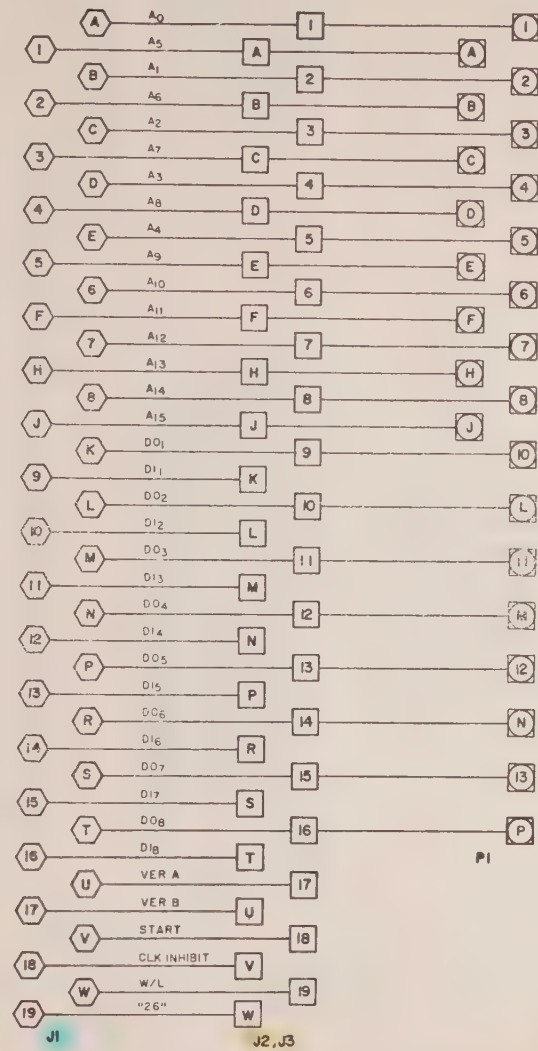
815 - C124-3C

2C

1C

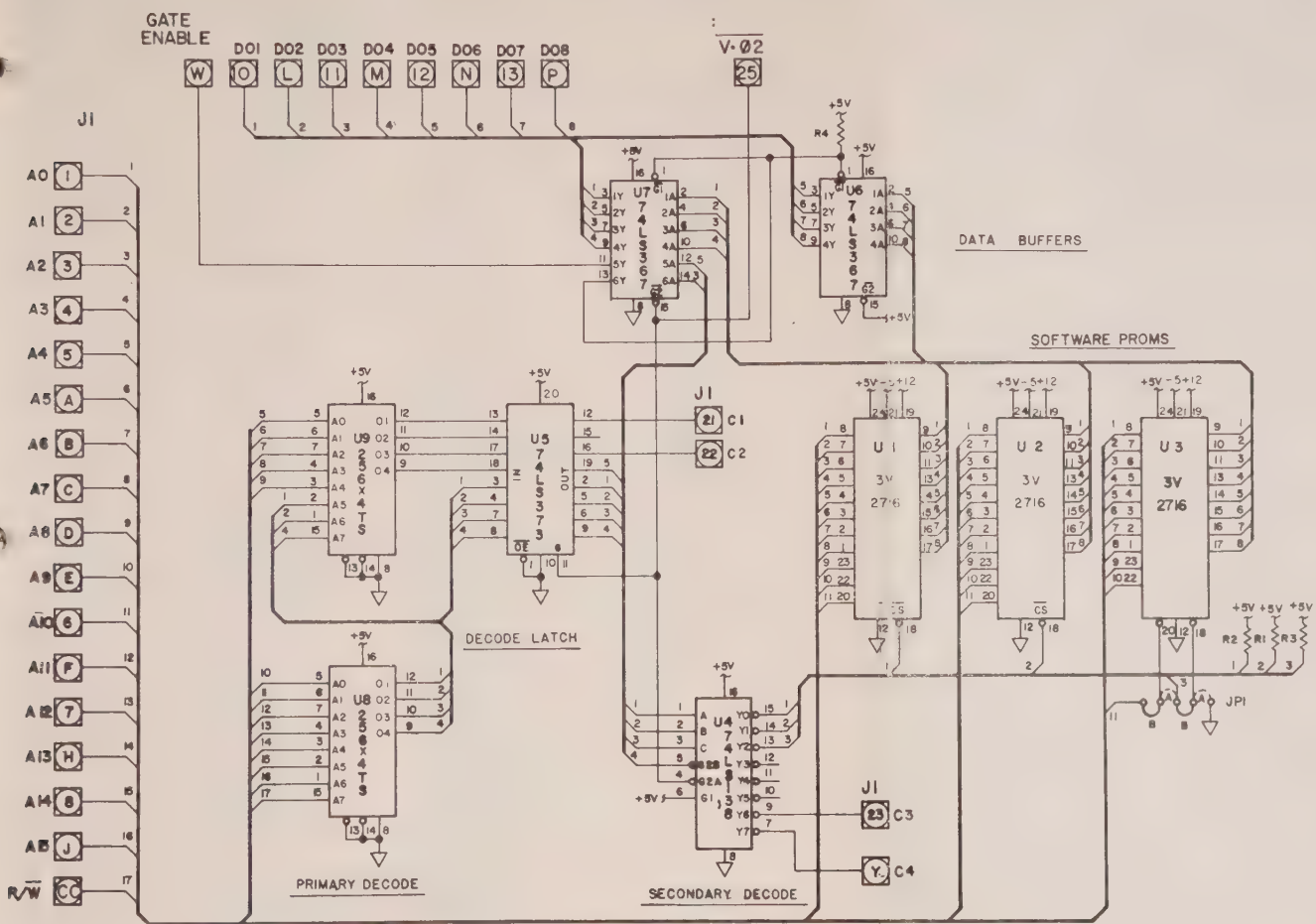
61-1794



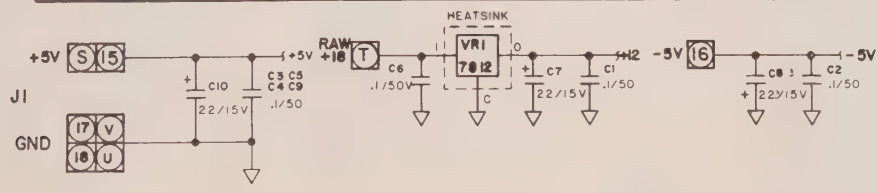


REVIEWS		DATE
DESCRIPTION	DATE	DATE
RELEASE	11/1/80	11/1/80

APPROVALS		TOLERANCES (EXCEPT AS NOTED)		DATA I/O	
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PROD. ENG.	ANGULAR	DRAWN BY		G. RYDER	
CONF. MANG.	CHECK	DATE		1-17-80	
ENG. MGR.		CODE IDENT NO		D	
		DRAW NO		008-1999	
		SHEET NO		1 OF 1	



- NOTES:
UNLESS OTHERWISE SPECIFIED
1. ALL RESISTORS ARE 3.3K OHMS, 1/4 W, 5%.
 2. ALL CAPACITORS ARE IN MICROFARADS.
 3. JPI, POS. B
 4. LAST REFERENCE DESIGNATION USED:
C10
R4
U9



APPROVALS		TOLERANCES (EXCEPT AS NOTED)		DATA I/O	
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DATE		CHECKED BY		D	008-1996-1
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